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NAVAL POSTGRADUATE SCHOOL

MONTEREY, CALIFORNIA

THESIS

**NAVAL SURVIVABILITY AND SUSCEPTIBILITY
REDUCTION STUDY—SURFACE SHIP**

By

Steven Loke Yew Kok

September 2012

Thesis Advisor:
Second Reader:

Christopher Adams
Fotis Papoulias

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<p>Survivability has always been a main concern in naval warfare. The objectives of this thesis are to analyze the combat survivability components of a surface ship, and to look at the how each of the component's design and implementation would affect the overall survivability of the ship.</p> <p>This thesis will take an overview look on survivability with regards to the threats that today's warships would be facing, and the vulnerability and susceptibility reduction techniques, designs and implementations. The main focus of the thesis would be on susceptibility reduction, through signature management, threat warnings, threat suppressions, tactics and integrated networks.</p> <p>Finally, this thesis would illustrate the effects of applying the survivability enhancement techniques in a possible engagement scenario. As the techniques involved many cross-discipline fields in engineering, this thesis also aims to prepare a foundation for the development of a naval survivability discipline in NPS for the future.</p>		

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**NAVAL SURVIVABILITY AND SUSCEPTIBILITY REDUCTION STUDY—
SURFACE SHIP**

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Government of Singapore
B.Eng. (Mechanical), University of Leicester, 2000

Submitted in partial fulfillment of the
requirements for the degree of

MASTER OF SCIENCE IN MECHANICAL ENGINEERING

from the

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ABSTRACT

Survivability has always been a main concern in naval warfare. The objectives of this thesis are to analyze the combat survivability components of a surface ship, and to look at the how each of the component's design and implementation would affect the overall survivability of the ship.

This thesis will take an overview look on survivability with regards to the threats that today's warships would be facing, and the vulnerability and susceptibility reduction techniques, designs and implementations. The main focus of the thesis would be on susceptibility reduction, through signature management, threat warnings, threat suppressions, tactics and integrated networks.

Finally, this thesis would illustrate the effects of applying the survivability enhancement techniques in a possible engagement scenario. As the techniques involved many cross-discipline fields in engineering, this thesis also aims to prepare a foundation for the development of a naval survivability discipline in NPS for the future.

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LIST OF ACRONYMS AND ABBREVIATIONS

AP	Armor-Piercing
AMM	Anti-Missile Missile
ARM	Anti-Radiation Missile
ASM	Anti-Ship Missile
ASW	Anti-Submarine Warfare
ASuW	Anti-Surface Warfare
<i>B</i>	Radar Bandwidth
<i>c</i>	Speed of Light
C4I	Command, Control, Communication, Computer and Intelligence
CEC	Cooperative Engagement Capability
CIWS	Close-In Weapon System
CSS	Confederate States' Ship
DI	Directivity Index
DT	Detection Threshold
ECM	Electronic Countermeasures
ELF	Extremely Low Frequency
EMP	Electromagnetic Pulse
EO	Electro-Optics
<i>F</i>	Noise Figure of Radar Receiver
FLIR	Forward Looking Infra-Red
<i>f_o</i>	Radar Operating Frequency
FOM	Figure of Merit

G	Transmitter/Receiver Gain
GPMG	General-Purpose Machine Gun
GPS	Global Positioning System
HE	High Explosive
HEAT	High Explosive Anti-Tank
HMCS	Her Majesty's Canadian Ship
HMS	Her Majesty's Ship
HSwMS	His Swedish Majesty's Ship
IJN	Imperial Japanese Navy
IKC2	Integrated Knowledge-Based Command and Control
INS	Inertial Guidance System
IR	Infra-Red
ISR	Intelligence, Surveillance and Reconnaissance
k	Boltzmann's Constant (1.38×10^{-23} J/K)
L	Radar Losses
λ	Wavelength of Radar Frequency
LWIR	Longwave Infrared
MIWR	Midwave Infrared
NL	Noise Level
P_A	Probability of an Active Threat
P_D	Radar Probability of Detection
$P_{D A}$	Probability of Detection given an Active Threat
P_{fa}	Radar Probability of False Alarm

P_H	Probability of Hit (Susceptibility)
$P_{H L}$	Probability of Hit given a launch
$P_{K H}$	Probability of Kill given a Hit (Vulnerability)
$P_{L T}$	Probability of Launch given being Tracked/Identified/Classified
P_K	Probability of Kill (Killability)
P_S	Probability of Survival (Survivability)
$P_{T D}$	Probability of being Tracked/Identified/Classified given detection
P_T	Radar Peak Power
RAM	Radar Absorbing Material
RAS	Radar Absorbing Structure
RCS	Radar Cross-Section
RHA	Rolled Homogeneous Armor
RL	Reverberation Level
R_{max}	Maximum Detection Range
RPG	Rocket-Propelled Grenades
RSN	Republic of Singapore Navy
RSS	Republic of Singapore Ship
SAP	Semi-Armor-Piercing
SDB	Small Diameter Bomb
σ	Radar Cross-Section of Target
SL	Source Level
SNR	Signal to Noise Ratio
SNR_{min}	Radar Threshold for Detection

SWIR	Shortwave Infrared
τ	Radar Pulse Width
T_{fa}	Radar Time of False Alarm
TL	Transmission Loss
T_o	Temperature of Radar (in Kelvin)
TS	Target Strength
UAV	Unmanned Aerial Vehicle
ULF	Ultra-Low Frequency
USS	United States' Ship
USV	Unmanned Surface Vessel
UUV	Unmanned Underwater Vehicle

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PROLOGUE—A BRIEF HISTORY OF NAVAL COMBAT SURVIVABILITY

Since the Age of Exploration in the early 15th century, the great powers of Europe had sent ships to explore and colonize new lands and set up profitable trade routes. Where there are profits to be made, tension and conflicts became inevitable. Ships in the age of exploration were built to battle and sink the opposing nations' vessels, and nations were finding ways to build "better" ships to win those battles. The desired outcome of any battle was to survive and emerge victoriously, because not only were the ships expensive and time consuming to build, a skilled crew would also require time and experience. Hence improvements were made to existing and newer ship designs.



Figure 1. HMS Victory From [1]

Many of these improvements were in fact by design, to improve the "survivability" of the ships. Bigger and more guns were placed onboard the ships (e.g. HMS Victory, Figure 1, is a 104-gun first-rate ship of the line of the Royal Navy), giving longer range and more firepower, a form of threat suppression concept, "taking down the enemy before they can take you down". Other forms of improvements includes better hull design and using stronger hardwood and metal claddings, thus increasing armor protection, reducing vulnerability. Going big was not the only to survival in battle, another way to

avoid being sunk was to build smaller, but faster and more maneuverable ships. These ships had the primary mission of transportation (e.g. blockage runners and merchant ships) and avoiding engagement was the key to completing the mission.



Figure 2. The Chinese Junk From [2]

The Chinese Junk (Figure 2) had many survivability features, like the watertight compartments, sails that can be used in storms and allows the ship to sail into the wind, and adjustable rudder for shallow water and ocean going. Although many of the features were not conceived with combat survivability in mind, they are nonetheless as effective to the ship's survivability in combat as to surviving the rough seas. This shows that design features can serve both the requirements of being reliable and combat survivable.

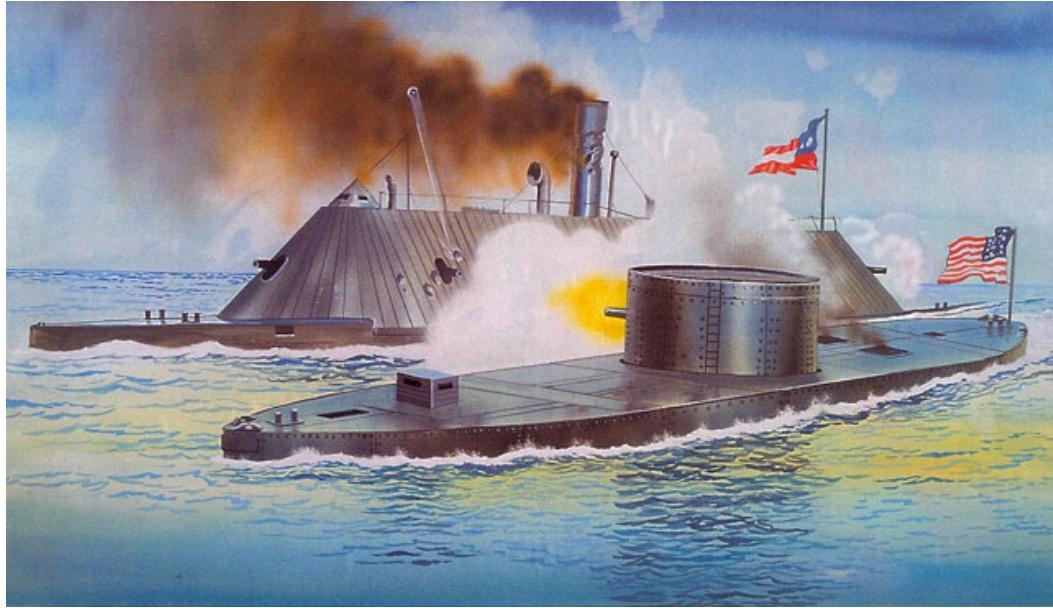


Figure 3. USS Monitor and CSS Virginia From [3]

As technology advances, the focus of ship combat survivability leaned heavily on two key points. The first concept is to destroy the enemy faster and at greater range. This is done by having bigger and more powerful guns, and to increase the number of guns. The second concept is to be able to withstand any damages that the enemy can deliver. This is achieved by having heavier and better armor that would be able to defeat the damage mechanisms of the enemy's weapon systems. This can be seen in both the USS Monitor and the CSS Virginia (Figure 3), being ironclad, the cannons could not penetrate the hull. Those concepts were even more pronounced in the IJN Yamato-class battleship. The Yamato-class battleship had nine 18.1-inch guns, which can out-range any other battleships (16-inch guns) at that time. The armor, with sloping design, was rated to withstand an 18-in shell at 23,000 yards [8], the allies only had 16-in guns on their battleships.



Figure 4. IJN Yamato From [4]

With today's technology advances, there is more than one way to design and build ships that will be more combat survivable. This thesis will analysis the modern threats environments and the ways to improve combat survivability of surface ships through design and tactics.

I. SURVIVABILITY OVERVIEW

Every combat ship ever designed and built had one main purpose in mind, and that is to complete her mission. In order to accomplish her mission, a ship has to survive the possible mission engagements and fulfill her mission. In order for the mission to be considered a success, the ship must also be able to return home safely. Thus survivability is crucial to the mission success of a ship.

The definition of a surface ship combat survivability can be defined as the capability of a surface ship to avoid and/or withstand a man-made hostile environment while performing its mission [5]. The inverse of survivability is killability, which can be defined as the ease with which a surface ship can be killed by the man-made hostile environment [6]. There are two categories in which a ship can be considered killed. (1) A total kill, the total destruction of the ship (i.e. sinking or abandonment), in which the ship is considered unrecoverable and a total loss. (2) A mission kill, where the ship loses one or more of her critical components which renders the ship unable to complete her mission. This could be the loss of mobility, mission specific systems (e.g. radar system), and/or primary systems (e.g. power plant). A mission kill may sometime be recoverable by the crew at sea (recoverability), and the ship may return to her mission.

Survivability is not a deterministic concept; many random parameters will affect the mission survivability of the ship (e.g. weather, human reaction, etc.). Therefore a ship's survivability is measured in probabilities.

$$\text{Survivability, } P_S = 1 - \text{Killability, } P_K$$

And killability can be further divided into two categories, vulnerability and susceptibility.

$$\text{Killability, } P_K = \text{Susceptibility, } P_H \times \text{Vulnerability, } P_{K|H}$$

Therefore

$$P_S = 1 - (P_H \times P_{K|H})$$

Thus, the probability of survival increases when vulnerability and susceptibility decrease. Figure 5 shows the kill chain for a single-shot engagement, and the relationship between survivability, vulnerability and susceptibility.

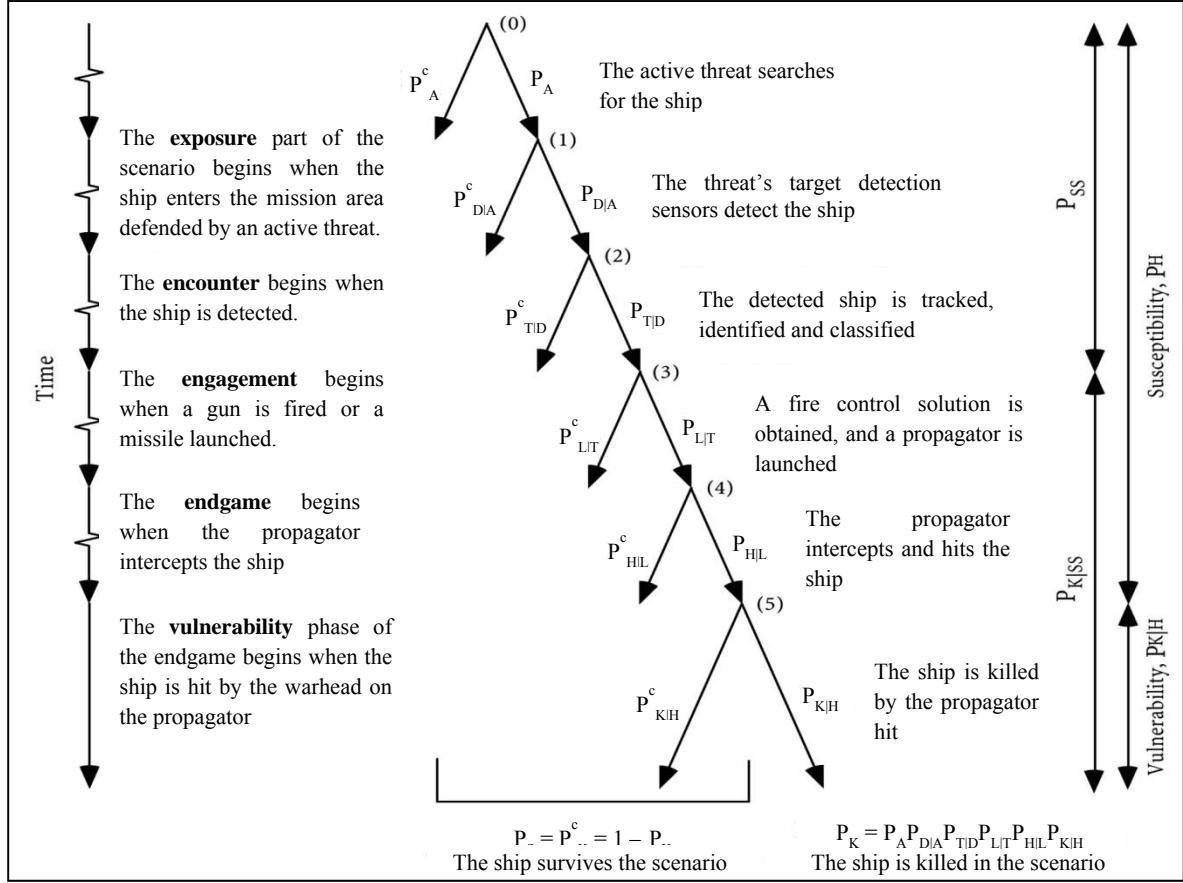


Figure 5. Scenario Kill Chain After [7]

Based on Figure 5, if we can break or avoid the series of events leading to the ship being hit by the propagator, the ship would be able to survive the engagement. This is termed susceptibility reduction. At the point when the ship is hit, the prevention of the ship and its critical components from being killed is referred to as vulnerability reduction. This means that the ship and her critical components are able to withstand the damage mechanism of the propagator.

There are twelve concepts (Table 1) to survivability enhancement, six each for susceptibility and vulnerability reduction [6].

Table 1. Twelve concepts of survivability enhancement

SUSCEPTIBILITY REDUCTION		VULNERABILITY REDUCTION	
1	Signature Reduction	1	Component Redundancy (with effective separation)
2	Threat Warning	2	Component Location
3	Threat Suppression	3	Component Shielding
4	Expendables	4	Component Elimination/Replacement
5	Noise Jamming and Deceiving	5	Passive Damage Suppression
6	Tactics and Training	6	Active Damage Suppression

A. VULNERABILITY

Vulnerability can be defined as the inability of the ship to withstand the effects of the hostile environment [5], or simply put, what type damages and how much damage the ship can take before the ship is considered “killed”.

As mentioned in Chapter I, a ship can be considered killed under two categories, a total kill and a mission kill (loss of critical components). A ship can be considered “mission” killed under two scenarios, the first is when she loses her basic functioning components, i.e. structural and hull integrity, control surfaces, propulsion, power, fuel and life support. The loss of these components could render the ship unable to proceed with her mission. The second contribution to the mission kill are the mission critical components, i.e. the Command, Control, Communication, Computer and Intelligence (C4I) systems, the sensor systems, the weapon systems and any other systems (e.g. special troops or equipment) that are deemed crucial to the mission success.

In order to reduce the vulnerability of the ship, we have to look at each and every one of those critical components, and devise the best possible ways to improve, protect and harden them to withstand possible damage effects and reduce their probability of being killed when hit ($P_{K|H}$). These will be discussed under vulnerability reduction in Chapter III.

B. SUSCEPTIBILITY

Susceptibility can be defined as the inability of the ship to avoid the sensors, weapons and weapons effect of that man-made hostile environment [5]. This means that the ship is detected and tracked by the attacker, an intercept solution is achieved by the attacker for launching an attack, and the weapon is able to reach and impact the ship, causing damage.

There are four properties affecting the susceptibility of a ship. The first property is the ease at which the ship can be detected by any sensing system, or the probability of being of being detected when an active sensor is searching ($P_{D|A}$). The signatures of a ship will affect how easily she can be detected.

The second property is the ease at which the ship can be effective tracked, identified and classified by any targeting system. This is different from detection, as tracking, identification and classification require constant and consistent signal strength from the sensor over a period of time so that the recognition and tracking system can perform its calculations on the target. Again, the signature of the ship will determine how easily she can be tracked, and the signature pattern will enable identification. This is the probability of the ship being tracked by the active sensor after the she had been detected ($P_{T|D}$).

The third property is the ability to avoid being targeted. Again this is different from the first two properties. To enable a target-lock and launching of a weapon, the ship must be within the range of the weapon, and a clear and exact picture of the location of the ship is required. This is represented by the probability of launching of weapons against the ship when the she is being tracked ($P_{L|T}$).

The last property is the ability to avoid being hit by the weapon, either through means of evasion or by destroying the weapon before it can hit the ship. It is the probability of the weapon or the damage mechanism hitting the ship upon launching ($P_{H|L}$).

C. DAMAGE CONTROL AND RECOVERABILITY

Damage control is the follow-on action after the ship had been hit by a weapon, and suffers damages to parts of the ship. Usually it would involve firefighting and flood control. The job of firefighting is to stop cascading damages than can be caused by the fires, for example, fires reaching fuel tanks, or fuel lines, and the ammunitions storage, thus preventing explosions and worsening of the damages. The fires, if not managed, will also sever power and electrical lines, bringing down the power and signal connections to the critical combat systems of the ship, thus killing the ship.

The flooding of the ship will cause the ship to list, and reduces the ship's mobility and maneuverability. With serious flooding, the electrical and electronics rooms could be inundated with water, shorting and killing the power and critical combat systems. If the flooding reaches the engines rooms and generators, the ship will lose her propulsion and power completely. In a way, damage control is to prevent and reduce the probability of the ship being killed; hence it is categorized as one of the vulnerability reduction concept. Damage control also precedes the ship's recovery process.

The recovery process starts when the damages done to the ship had been assessed; initial damage assessments are usually done in conjunction with the damage control phase. The final damage assessment can only be done when the fire and flooding are under control or had stopped. The initial phase of recovery is to make whatever minor repairs, by-passes, and getting the redundancy systems to work, while the ship is still in combat. This is done so that the ship and its critical components are brought up to combat and mission capable, although the systems may be operating in a degraded mode. This will allow the ship to at least be in the condition to fight her way out of the battle. Very often the line between this recovery phase and damage control is blurred, as both of them are executed at the same period of time. Furthermore, systems redundancies are also part of vulnerability reduction techniques, the recovery phase is about getting them to work.

The second phase of the recovery process is to make repairs to the systems that were damaged or "killed". This phase is more about the reparability of the ship. This includes replacing the damaged equipment with spares or making equipment repairs in

the ship's workshop. Major repair have to be done when the ship is out of the engagement zone, as such repairing would require shutting down of the systems. The idea is to try and recovery the systems to working condition, either full functioning or at least at a degraded mode. This is done so that although a critical system might be considered killed during the engagement, there exists a possibility of getting the system back to working condition again, and thus enabling the mission to be continued. This would mean that the ship critical components should be designed such that operator level repair can be carried out at sea, i.e. changing of damaged wirings, or computing modules. This would also mean that adequate spares would be needed to be carried onboard the ship and the operators must be trained to assess and carried out such repairs.

II. THREATS

As discussed in Chapter I, the kill scenario of a ship can be broken up into two different parts. The threats to any combat ship are the risk of being detected, tracked, targeted and destroyed. Sensors play the part of detecting, tracking and targeting, and weapons are the kill vehicles, which sometime also includes some form of sensors for the final tracking and targeting.

A. DETECTION

1. Radar

Radar presents the most threat to a ship. It is used by most of the threats from the air, surface and land. Many anti-ship missiles employ radar (active/passive). Radar has long range detection capability and can see through smoke as well as in the dark. Radar is “a double-edged sword”; the radio wave transmitted by the propagator will be detectable by the target using a radar receiver. If the ship is constantly emitting the radio wave, she could be picked up at twice the distance or at an earlier time by the target than she could detect the target, as the radio wave will have to travel to the target and back to the receiver, covering twice the distance. This means that the target can actually detect an active radar search against it.



Figure 6. Herakles Multifunction Radar From [13]

2. Infra-Red Sensor

The heat from an unshielded exhaust of a ship can be easily detected using an infra-red (IR) sensor. The surface of the ship will also absorb the solar radiation and emit an IR signature. The heat from the inside of the ship can also show up on the IR sensor. Many missiles used such heat source for targeting and tracking.

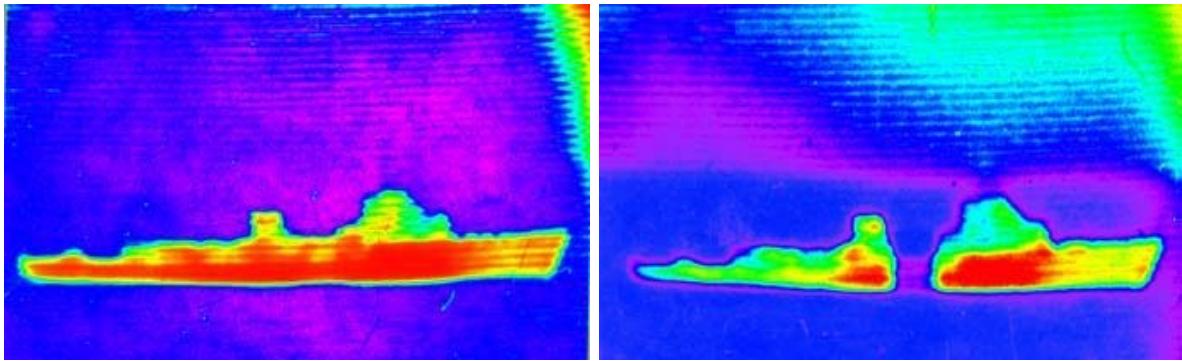


Figure 7. Unshielded IR Signature (left), Shielded IR Signature (right) From [14]

3. Electro-Optics

Electro-optics (EO) systems usually consist of high resolution day/night surveillance cameras, IR camera and laser range finder. This will allow visual detection and identification of targets. A ship's silhouette on the horizon can be easily picked out by the surveillance cameras. The laser range finder will give the exact distance of the ship. And the IR camera can be used for tracking and targeting.



Figure 8. Mirador Electro-Optical Multi-Sensor From [15]

4. Acoustic Sensor

Acoustic sensors work in a similar concept as radar. In the passive mode, the sensors will “listen” for any noise anomalies from the surrounding. A ship’s propeller will create such noise as cavitation occurs at the edge of the blade. Any other noise from within the ship could also propagate to the water through the ship structure and hull.

In the active mode, the sensor will sent out a sound wave, and any object in the water will reflect the sound wave back to the receiver. However, like the electromagnetic wave of radar, the sound wave can be detectable by the target using passive sonar. If the ship “pings” her sonar, she could be picked up at twice the distance or at an earlier time by the target than she could detect the target. There are different types of acoustic sensors used for detection, e.g. towed array sonars and underwater laid acoustic sensors. Some naval mines also use acoustic sensors as the detonation sensor.



Figure 9. EDO Towed Array Sonar From [16]

5. Magnetism

The Earth’s magnetic field can be measured, as the ship cuts sails through the water, the ferromagnetic material in the ship will cause a disturbance to the magnetic field. Magnetic Anomaly Detectors, passive sensors, are used to detect the change in magnetic field. Such sensors are usually used on naval mines and in coastal underwater detection systems.

B. WEAPONS

The modern day anti-ship weapons include guns, missiles, torpedoes, bombs and naval mines. There is also the risk of being engaged by land-based artilleries and weapon systems in coastal operations. Furthermore, the current wars against pirates and insurgents also bring about the use of small arms, RPGs and anti-tank weapons.



Figure 10. A Somalia Pirate with a RPG From [17]

Table 2. Causes of Warship Losses in World War II (1939–1945) From [22]

Weapon Type	USA					UK					OTHER*			GERMANY			ITALY †			JAPAN			TOTAL	
	A/cr	B/s	Cr	Dest	E/des	A/cr	B/s	Cr	Dest	Esct ‡	Cr	Dest	Esct ‡	B/s	Cr	Dest Δ	B/s	Cr	Dest Δ	A/cr	B/s	Cr	Dest Δ	
Bomb	2	1	--	11	--	1	3◊	11	36	12	--	4	2	••	••	11	--	2	18	9††	2††	15††	44††	217
Air Torpedo	2	1	1	4	1	--	--	--	5	--	--	--	--	6	4	11	1	--	1	2	1	1	3	
Kamikaze	3	--	--	10	1	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	14	
Surface Gunfire	1	--	5	12	1	1	1	1	10	--	--	--	1	1	2	11	--	3	12	--	1	3	15	
Surface Torpedo	--	--	2	8	--	--	--	2	6	3	3	2	1	1	2	11	--	3	1	--	2	2	13	
Submarine	3	--	2	8	7	5	2	10	28	33	--	4	11	--	1	--	--	3	11	8	1	16	42	189
Mine	--	--	--	5	1	--	--	2	15	7	--	--	6	1	--	7	--	--	15	--	--	--	7	66
Other & Unknown	--	--	--	13	--	1	1	4	10	3	1	4	2	1	--	15	--	1	26	--	1	--	10	93
Total	11	2	10	71	11	8	7	30	110	58	4	14	23	9	7	44	1	12	84	19	8‡‡	37	134	708

A/cr – Aircraft Carrier

E/des – Escort Destroyer

B/s – Battleship

Esct - Escort

Cr – Cruiser

Dest – Destroyer

* Comprises Canada, Australia, India, Free France, Poland and Norway.

◊ Two of which were also hit by air torpedoes.

† These figures are taken from the Italian official history. The British one gives Air = 26; Surface = 16; Submarines = 12; Mines = 19 and Other = 12.

•• Five of the battleships and four of the cruisers were in harbor.

‡ Comprises escort destroyers, sloops, frigates and corvettes.

†† Three of the aircraft carriers, two of the battleships, eight of the cruisers and twelve of the destroyers were also hit by air torpedoes.

Δ Includes equivalent of escort destroyers.

‡‡ A further three battleships foundered in port in July 1945 and US statisticians regard these as having been sunk in air attacks.

1. Ballistically Launched Projectiles

Guns from both aircraft and other surface ships can do damage to the ship's hull and equipment. Aircraft Guns usually have range of around 1000 to 2000 meters, and can have substantial penetrating power



Figure 11. GAU-8/A Avenger 30mm Cannon From [47]



Figure 12. Oto Melara 127/64 Lightweight Vulcan From [45]

Naval guns are of a much larger caliber than that of the aircraft guns. They usually have maximum range of around 20 to 30 kilometers, and can do substantial damage to the ship. Newer guided projectiles can extend the range to around 70 kilometers.

Presently, researches and experimental tests being done on electromagnetically accelerated guns (railgun) that can reach distance of over 370 kilometers with muzzle speed of at least Mach 5 [41].



Figure 13. A BAE “Test” Railgun From [46]

Table 3. GAU-8/A Avenger 30mm cannon From [42, 43]

Specifications	
Caliber	30 mm
Number of barrels	7
Length	2.9 m (6.4 m, Avenger System cannon barrels & ammunition drum)
Diameter	0.85 m (ammunition drum)
Weight	281 kg (1723 kg loaded, 785 kg unloaded, Avenger System)
Ammunition Capacity	1,350 rds
Rate of Fire	1,800 or 4,200 rds/min selectable
Muzzle Velocity	1,030 or 1,036 m/s depending on ammunition
Warhead	Armor-Piercing Incendiary/High-Explosive Incendiary
Range	1220 m (Maximum 3660 m)
Launch Platform	A10 Thunderbolt
Country	USA

Table 4. Oto Melara 127/64 Light Weight Vulcano From [44, 45]

Specifications	
Caliber	127 mm
Number of barrels	1
Length	64 Caliber
Diameter	Not Available
Weight	Mounting weight (empty) 29 ton
Ammunition Capacity	56 (4 magazines)
Rate of Fire	35 rds/min
Muzzle Velocity	820 m/s (>1,000 m/s with Vulcano ammunition)
Warhead	HE-PD = High Explosive, Point Detonating Fuze Illum - MT = Illumination, Mechanical Time Fuze HE-VT = High Explosive, Variable Time Fuze HE-CVT = High Explosive, Controlled Variable Time Fuze
Range	>100 km
Launch Platform	Surface Ships
Country	Italy and Germany

2. Cruise Missiles

Cruise missiles or anti-ship missiles (ASM) are now the primary kill weapon used against ships. They can be launched from the land, air, sea, or underwater. Most of the ASMs currently in use are subsonic missiles, with speeds around Mach 0.8. However, there are also a few ASMs that operate in supersonic speeds, with speeds ranging between Mach 2.5–4.5. Presently under development is the BrahMos II hypersonic ASM with design speed in excess of Mach 5. At such high speed, there is limited response time for defensive maneuvers and effective countermeasures.



Figure 14. China's YJ-91 Supersonic ASM From [51]



Figure 15. India/Russia PJ-10 BrahMos Supersonic ASM From [48]

The missiles current in use have operating ranges of between 50 to over 1000 kilometers. The tactics employed by the missile includes sea-skimming, high altitude cruise and dive attack, and passive image recognition targeting. The tactics make the missile difficult to detect at long range. The types of warheads available are blast/fragmentation, armor-piercing (AP) and semi-armor-piercing (SAP) high explosive.

Table 5. PJ-10 BrahMos ASM From [48,49]

Specifications	
Length	8.4 m
Diameter	0.67 m
Weight	3900 kg (2500 kg for Air launched Variant)
Speed	Mach 2.5 - 2.8 (>Mach 5 BrahMos II in development)
Range	290 km
Guidance	INS, GPS, Active/Passive Radar Homing
Warhead	200 kg HE (300 kg for Air launched Variant)/ Conventional SAP warhead
Propulsion	Ramjet with solid rocket booster
Launch Platform	Ship, Land, Air and Submarine
Flight Altitude	15 km cruising altitude, 10 - 15 m sea-skimming in terminal phase
Country	India and Russia

Table 6. YJ-91ASM/ARM From [50, 52, 53]

Specifications (as per Russian Kh-31P)	
Length	4.7 m (5.21 m, SinoDefence.com)
Diameter	0.36 m
Wing span	0.914 m (1.15 m, SinoDefence.com)
Weight	600 kg
Speed	Mach 1.5 (Mach 4.5, SinoDefence.com)
Range	15-110 km (400 km KR-1 improved variant, unverified)
Guidance	Inertial with Active (ASM)/Passive (ARM) Radar
Warhead	87 kg HE blast/fragmentation
Propulsion	Solid propellant and ramjet
Launch Platform	Air
Flight Altitude	20 m cruising, 7 m at terminal attack stage (after active radar seeker is turned on)
Country	China

3. Torpedoes

Torpedoes are one of the most feared weapons for ships. With the torpedo technology of the modern day, a single torpedo has the capability to sink a ship. Torpedoes can be launched from the air, ships, or submarines. The submarine launched torpedoes are usually the heavyweight torpedoes, with longer range and in excess of 500 kg warhead. Air dropped lightweight Torpedoes have shorter range and have warheads of around 50 kg. Modern day torpedoes can travel at a speed greater than 60 nautical miles, with a range of over 50 kilometers.



Figure 16. China's YU-6 Torpedo From [56]



Figure 17. VA-111 Shkval Super-Cavitation Rocket-Propelled Torpedo From [57]

A unique super-cavitation rocket-propelled torpedo, Shkval, was developed in Russia. Shkval has a top speed of over 200 nautical miles, but because of its special propulsion system, it has a limited range of about 10 kilometers.

The torpedo damage mechanism is by either a direct impact to the ship's hull, or a beneath keel explosion. A direct impact explosion would have cause damage to the ship's hull under the waterline, the rudder and the propellers could be damaged. The damaged hull would cause flooding, damaging the electrical systems, and flooding of the engine rooms might occur. Damaged rudder and propellers would cause the ship to lose her maneuverability and mobility.

A beneath keel explosion would create a steam bubble beneath the ship's keel. When the steam bubble rises to the surface, it will lift the ship upward from the middle [69]. With the weight of the ship now supported on a small area of the keel, the keel will weaken and break due to the excess loading. When the bubble collapses, the ship will fall into the void, breaking the already damaged keel, thus sinking the ship (Figure 18) [69].

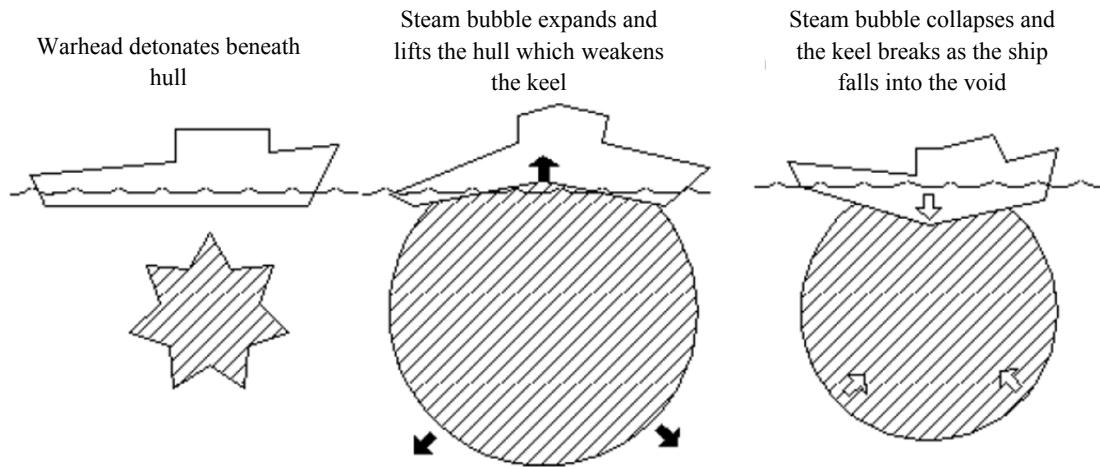


Figure 18. Beneath Keel Explosion From [69]

Table 7. YU-6/8 Torpedo From [54, 55, 56]

Specifications	
Length	Not Available
Diameter	0.533 m
Weight	Not Available
Speed	65 kts
Range	45 km
Guidance	Passive /Active Acoustic Homing, Wake homing & Wire Guidance (optical fibre wire guidance system for YU-8)
Warhead	Not Available
Propulsion	Otto fuel II (YU-6)/ Electrically-powered (YU-8)
Launch Platform	Submarine
Country	China

Table 8. VA-111 Shkval Torpedo From [57, 58, 59]

Specifications	
Length	8.2 m
Diameter	0.533 m
Weight	2700 kg
Speed	>200 kts
Range	10 km
Guidance	Autopilot
Warhead	210 kg high explosive
Propulsion	Solid-rocket propelled
Launch Platform	Ship, Submarines and Land
Country	Russia (reportedly exported to Iran and China)

4. Bombs

Conventional general-purpose bomb had been used successfully against ships in World War 2, and as recent as the Falkland Wars. Currently, there are guidance kits that when attached to conventional bombs, would turn them into GPS/INS (Global Positioning System/Inertial Guidance System) guided bombs. Laser guidance is also added to improve the accuracy of the bombs. Guided bombs have a maximum stand-off range of about 20–30 kilometers. Research and developments had been made to develop a small diameter bomb (SDB) with a greater stand-off distance of about 110 kilometers.



Figure 19. GBU-24 Paveway III Laser Guided Bomb From [61]

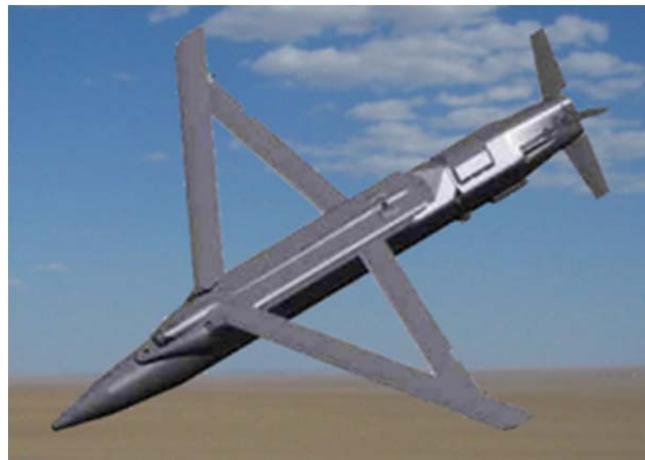


Figure 20. GBU-39 Small Diameter Bomb From [64]

Table 9. GBU-24 Enhanced Paveway III From [60, 62]

Specifications	
Length	4.31 m
Diameter	0.37 m
Tailspan	0.94 m closed (2.0 m extended)
Weight	900 kg (approx)
Range	18.5 km
Guidance	GPS-aided INS, Terminal phase laser designation
Warhead	240 kg Tritonal
Propulsion	Glide
Launch Platform	Fighter Aircraft And Bombers
Country	United States, Australia, France, Germany, Italy, South Korea, Spain and the UK

Table 10. GBU-39/B Small Diameter Bomb (SDB I) From [63, 65]

Specifications	
Length	1.8 m
Diameter	0.19 m
Tailspan	Not Available
Weight	130 kg
Range	~110 km
Guidance	Advanced Anti-Jam Global Positioning System-aided Inertial Navigation System
Warhead	93 kg multipurpose penetrating blast-fragmentation (steel-cased) warhead with cockpit-selectable electronic fuze
Propulsion	Glide
Launch Platform	Fighter Aircraft, Bombers and Unmanned Platforms
Country	United States

5. Naval Mines

Naval mines are often used as denial of access of waterways. During World War I, some 309 700 mines were laid; causing more than 950 vessels to be sunk or damaged [131]. In World War II, about 700 000 mines were laid, and causing the loss and damaged of over 3200 ship [131]. And since 1950, 14 U.S. naval vessels suffered the effects of the mine threat. In 1991, USS PRINCETON (CG59) was damaged by an Iraqi magnetic mine during Operation Desert Storm [131]. They can be surface, sub-surface (tethered to the seabed or free floating), or bottom. There are two categories of mines, the contact and the non-contact mines. Contact mines are as describe by its name, the mines will explode when a ship sail into them. Non-contact mines usually have sensors employing magnetism, acoustic or proximity detection to detonate the explosive. A mine would have damage mechanism similar to that of a torpedo. With an underwater contact explosion, the ship's hull, rudder and propeller could be damaged, causing flooding and loss of mobility. An under the keel explosion would effectively break the ship in half, sinking the ship (see "Torpedos" for further details).



Figure 21. A Sub-surface Mine From [66]

Currently, there are also some mines that hold a torpedo. When the mine is triggered, a torpedo is launched at the target, thereby increasing the area of coverage for each mine. The US Mark 60 CAPTOR (Encapsulated Torpedo) mine, as shown in Figure 22, is one of such mines. The Mark 60 CAPTOR is use primarily against submarine, but it could be used against ships as well.

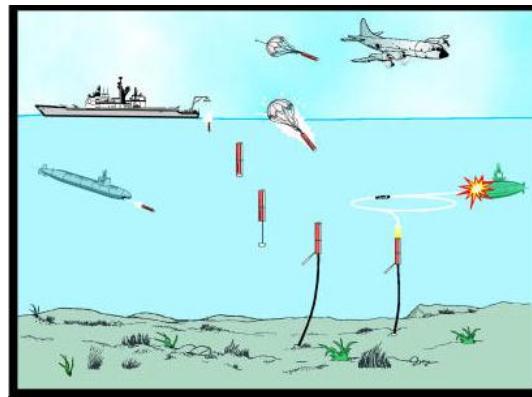


Figure 22. Mark 60 CAPTOR Mine From [68 (left), 69 (right)]

6. Others

a. *Small Arms*

Small arms would include all handguns, the typical assault rifles (e.g. AK47s, M16s), and the general-purpose machine guns (GPMG) used by ground troops. They have an effective range of between 50 to 800 meters. The projectiles are usually copper-jacketed ball rounds. The penetration power of the projectiles is not very high, but the 7.62mm rounds could penetrate the light armor of smaller class warships. Although there are armor-piercing rounds available, they are not commonly deployed.



Figure 23. L7 General-purpose machine gun From [73]



Figure 24. 7.62mm Copper-jacketed ball rounds From [74]

b. Rocket-Propelled Grenades (RPGs)

With the proliferation of the RPGs, the use of RPGs is no longer restricted to the organized military. Insurgents and pirates would also have access to RPGs, and with operations against them becoming part of the navy's missions, there is an increased risk of exposure to such weapons.

The most commonly available RPG is the Russian designed RPG-7 (Figure 25). It has a propelled flight of 500m, but is effective at around 200m. There are two types of warheads, the high explosive (HE), and the high explosive anti-tank (HEAT) rounds. The HEAT round armor penetration ranges from 300 to 600 millimeters of rolled homogeneous armor (RHA).



Figure 25. Russian RPG-7 From [75]

c. Anti-Tank Weapons

There are several types of anti-tank weapons, namely the recoilless rifles (RR), which is similar to the RPGs, and the anti-tank missiles. The effective range of such weapons ranges from 300 meters to 8000 meters. The RR and the one man-operated missile (e.g. M72LAW and MATADOR) have lower effective ranges, with penetrating power of about 300 to 600 millimeters RHA. Larger anti-tank missiles (e.g. SPIKE, TOW and Hong Jian-9) have effective range of 4000 to over 5000 meters, with armor penetration of up to 1200 millimeters of RHA.



Figure 26. Firing of SPIKE Missile From [76]

d. Land-based Artilleries

Land-based artillery poses a threat to coastal operating ships. Howitzers and rocket artillery have effective ranges of around 40 kilometers, with some rocket artillery range reaching 70 kilometers. The speed of the projectiles can reach above supersonic. A battery of howitzers or rocket artillery can shower an area with deadly air-burst projectiles. In this case, it is an area attack where accuracy is not required. Any ship operating close to shore would be hard pressed to avoid the attack given the speed differences between the projectiles and that of the ship. Topside equipment, like the antennas and radar receivers would be damaged by the fragmentations. Furthermore, there are many narrow straits which ships would need to traverse (e.g. Gulf of Aden to the Red Sea ~33km [77] at the narrowest, the Strait of Hormuz ~39km [78] and the Strait of Malacca ~8km [79]), this presents a kill zone for artillery attacks.



Figure 27. M777 Battery firing From [80]



Figure 28. BM-21 Rocket artillery firing From [81]

e. Suicide Boats

With the threats of terrorists facing the world, warships are increasing being tasked and sent to the hot zones to provide support. The threats of suicide attacks would forever increase, as a success attack could be used by the terrorist group as a propaganda tool to further their cause. This makes the warship a valuable and much sought after target.



Figure 29. USS Cole Damages After Suicide Attack in Port of Aden From [82]

With terrorist actions mingled with the daily civilian activities, it would be difficult to distinguish between a terrorist suicide boat and the many pleasure and commercial small crafts plying the water. This is especially so in the many narrow shipping lanes and harbors.

7. Nuclear Effects

The probability of surviving a direct nuclear attack is almost impossible for any surface ship, as demonstrated in “Operation Crossroads” tests at the Bikini Atoll. Two tests, “Able” and “Baker” were conducted. “Able” was an atmospheric explosion test. The nuclear device was detonated at an altitude of 520 feet [84]. Whereas “Baker” was an underwater explosion test, it was detonated at 90 feet underwater [84].

The damage mechanisms of the nuclear explosion are

- Blast ~ 50% of energy released
- Intense Temperature ~ 35% of energy released
- Ionizing Radiation ~ 15% of energy released
- Electromagnetic Pulse (EMP)



Figure 30. Operation Crossroads – Test Baker From [85]

From the results of the Able and Baker tests, ships within a 1000 yards radius were either sunk or suffered serious damages [84]. With an air detonation, like test Able, the pressure wave would be strong enough to damage or destroy above deck equipment, damage hulls and shatter any view ports and bridge windows. With an underwater explosion (test Baker), the effect would be similar to an underwater mine explosion, only it would be many times stronger. The explosion would generate a supersonic hydraulic shock wave which would crush the hulls of ships as it spread out [84]. The explosion would also cause damage to the shaft and propellers. When the gas bubble burst through the surface, it could flip and capsize ships.

When the nuclear device explodes, thermal radiation is also generated in the form of visible, infrared, and ultraviolet light [83]. The light can cause skin to burn and

damage eyes. These injuries can occur well past the blast ranges [83]. The thermal radiation can also cause fire to fuel and ordnance and anything flammable. Fine structures, like whip antenna and composite materials could also melt under the heat. With an underwater blast, the water would vaporize under the intense heat and create a cloud of radioactive material and water mixture, coating the ship with radioactive fallout. The radioactive fallout would be a hazard to personnel after prolonged exposure as radiation from a contaminated environment is continuous and cumulative [84].

The nuclear explosion would also create ionizing radiation, which could penetrate the hull. Ships close to the explosion would have received doses of neutron and gamma radiation that could have been lethal to anyone on the ships [84]. During test Able, about 15 percent of the test animals were killed in the initial radiation blast with another 10 more percent dying from radiation sickness a few days later [84]. Ships are seldom built to protect the crew from such high level of radiation.

Lastly, with a high-altitude explosion, due to the thin atmosphere, the blast wave is converted to electromagnetic radiation. This electromagnetic radiation can cause damage to electrical and electronic equipment. If the systems on board the ship are not hardened and protected, the electronic circuits and cards could be damaged and destroyed.

There is no appropriate defense mechanism for ships to defend against the damage effect of a close-range nuclear explosion. The only way for a ship to escape a nuclear attack is to destroy the nuclear device before it explodes. In this case, only the nuclear materials scattered by the destruction of the device may reach the ship. With the radioactive material covering the topside of the ship, some radiation risk will still be present to the crew and sensitive equipment.

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III. VULNERABILITY REDUCTION

The ability the ship to stay afloat after taking a hit is not the only issue on ship vulnerability assessment. In order not to be considered a “kill”, a ship must still have her mobility and power. The ship must still be able to perform her mission to not be considered a “mission kill”. To reduce the probability of the ship losing her primary and mission critical systems, the six concepts of vulnerability reduction should be applied to those systems. The six concepts, as mentioned in Chapter I, are component redundancy with effective separation, component location, component shielding, component elimination/replacement, passive and active damage suppression.

A. STRUCTURAL/HULL INTEGRITY

The structure and hull of the ship represent the first barrier between weapon effect and the critical systems. The strength of the hull first enables the ship to withstand hits, and with the possibility of increasing armor protection for critical locations around the ship, like the ammunition stores, engine rooms and fuel stores.

1. Material

The material selection for construction of the ship will affect the ability of the ship to withstand damage. Weight is usually one of the major factors affecting the selection process. Other factors are the tensile and yield strength of the material, operating conditions, ease of fabrication, cost and etc.

The types of materials used in shipbuilding are often restricted by the combination of requirements of the mechanisms and structural needs of the ship. The following are some of the more common materials used in structural and hull:

- High-strength corrosion-resistant steel
- High-strength non-magnetic steels
- High-alloy steel
- Corrosion resistant alloys

- Titanium alloys
- Aluminum alloys
- Metal-based composite materials
- Polymer-based composite materials
- Non-metallic materials

The equipment loading of the ship must be designed so that the loads are distributed evenly across all load bearing structures, strengthening of the structures when needed. Load tolerance must be given to allow adjacent structures to fail and yet able to maintain the structure integrity. The structural design must also be able to withstand high temperature without losing its structural strength.

2. Armor

Placing very thick armor plates or belts on modern day warship are almost unheard of any more. The additional weight of the armor would have greatly slowed down the speed of the ship. More fuel and a bigger propulsion system would be required to move the ship at the desired speed. Furthermore, with the modern day threats, the amount of armor plating required to defeat the damage mechanism would have been enormous. Hence, most warships are now built with little armor, opting for speed, and reserving the weight for more equipment and combat systems.

However, there is still a need to place enough armor protection on the ship to defeat small arms, blast and fragmentation attacks. This is to give adequate protection to the crews and critical components housed within the ship. Armoring a ship is still possible, by designing the hull to improve armor protection, e.g. having sloping structure like the slope armor employ by tanks would increase armor protection yet keeps the weight down. The use of composite materials that gives a higher strength to weight ratio than the typical steel would also improve the protection level, while keeping the weight low.

A better fragmentation protection can be achieved by redesigning bulkheads with double-walled plating (Figure 31). The first plate of the double-walled bulkhead will

cause the fragments from weapons and spalling to break up and thus losing energy [7]. The lower energy fragments can then be stopped by the second plate, preventing penetration and further damages to the equipment and personnel in the ship.

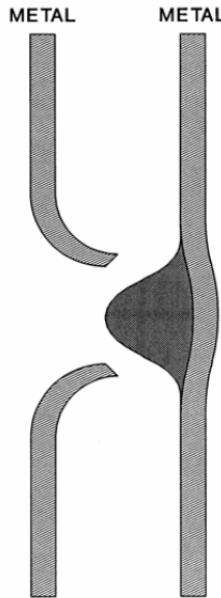


Figure 31. Double-walled Bulkhead From [7]

B. CRITICAL EQUIPMENT

1. Critical Chain Reduction/Elimination

A system can be made less vulnerable by redesigning to reduce or eliminate the number critical components, i.e. reducing the number of parts that when damaged would cause the system as a whole to fail. For example, a gas turbine generator with less moving parts and simplified design would not only reduce the risk of damaging the critical parts, but also if it were to be damaged, repairing it would be easier.

2. Equipment Placement

The placement of critical equipment would affect the probability of being hit. By having the equipment presented in such a way as to minimize exposure to the possibility of damage, the system would effectively have a lower possibility of being killed. By

placing non-critical equipment around the critical equipment, thus having additional shielding protection (sacrificial armor) without increasing weight and space required for armor.

3. Equipment Protection

If the equipment is deemed critical to the mission, additional armor protection might be required. For example, the magazine for the gun or the missile silo onboard would require additional armor protection. A kill would not only cause the ship to lose the weapon system, the exploding ammunitions might cause more damage to the ship and even kill it. Adequate protection should be designed for any critical systems, especially the weapon systems, to prevent cascading damages.

4. Equipment Redundancy (with Separation)

The primary systems onboard the ship should be designed with redundancy, e.g. the electrical system should have at least two independent lines running on each side of the ship. In the event that the ship is hit on one side, the other line must still be able to support the load usage. Similarly, redundancy must be catered for the signal and communication lines, and the firefighting system.

Having equipment redundancy only improves the equipment reliability. The two sets of equipment must be physically separated with sufficient distance apart to offer vulnerability reduction. For example, in order to have two sets of command and control computing system for redundancy. The placement of one set should be at the forward starboard section and the other at the aft port section. In the event that damage are done to the area of the first set of equipment, the second set would be far away enough to not to suffer any damage. Furthermore, with redundancy for the power or signal cables, if the ship were to be damaged on one side, having the system placed one on each side would have enabled the system to still function.

From the command and control computing system example, equipment redundancy does not belong to just that independent system. With systems needing to integrate with each other, for power and communication, the redundancy plan must be thought out as a whole.

C. DAMAGE CONTROL

1. Active

a. *Fire Suppression Systems*

Onboard fire, if not managed properly can cascade into a total kill of the ship. There can be different types of fire occurring onboard, dry, electrical and liquid-fuelled fire. Dealing with each of them requires different type of suppressant. In the electronic rooms, dry suppressant is to be used. This is so that by putting out the fire, it will not lead to the failure of the electronics as when using water.



Figure 32. Wet and Dry Fire Suppression Systems From [88 (left), 89 (right)]

b. *Water/ Flood Pumps*

Flooding is one of the major concerns onboard any ship. Heavy flooding could cause sinking, listing and capsizing of the ship. The water pumping system should be designed to handle not just the regular leakage of the ship, but for the flooding from damaged condition which the ship is still expected to operate in. The water extraction rate

of the pumping system must be sized sufficiently. Portable pumps that run on either batteries or shipboard power should be available for localized flood control. This would allow the damaged areas to be accessible for the damaged control team to do repairs.



Figure 33. Bilge Pump Outlet of a Ship From [90]

c. Firefighting Teams

Firefighting teams must be well equipped and well trained to handle all sorts of fire scenario. The teams must be protected from the hazards of firefighting. Adequate firefighting equipment must be located throughout the ship. Equipment must be maintained and serviceability checks must be done.



Figure 34. Firefighting Equipment Checks From [89]

d. Damage Control/ Repair Teams

Damage control and repair teams must be trained to for their particular roles. The teams must be protected equipped for them to perform their jobs. Adequate spares and shoring equipment must be available, maintenance and serviceability checks must be done to ensure their usability.



Figure 35. Damage Control Team Practicing K-type Shoring From [91]

2. Passive

a. Insensitive Munitions

The ammunitions for the ship's weapon systems, especially the missiles, should be design and tested to withstand against fragmentation, bullet and spall impacts, fast and slow cookoff, shaped charged jet and sympathetic detonation under MIL-STD-2105C. If the ammunitions are not certified, then appropriate protection and blast venting should be installed. These would prevent cascading damages from ammunition detonating when hit or under high temperature conditions.

b. Self-sealing Fuel System

Self-sealing fuel tanks and reservoir, negative pressure feed pump and auto cut-off valves should be incorporated in the design for stopping fuel and flammable liquids from spewing into the surrounding upon damage. This would prevent the addition of fuel to areas that are already on fire, and reduce fire outbreaks due to pooling of the flammable liquids.

c. Low Flammability Hydraulics/Lubricants

Low flammability hydraulics and lubricants should be used in place of the more highly flammable version. By having such characteristic in the hydraulics and lubricants used, in the event of a damaged system, the chance of having fire outbreaks could be reduced and prevented.

d. Watertight and Fire Retardant Bulkheads

Watertight bulkheads with watertight doors (Figure 36) could be used to separate each compartments when dealing with flooding and fire. All watertight seals should be checked and maintained regularly to ensure that the seals are tight. Fire Retardant Bulkheads are used to contain and restrict the spreading of fire in sensitive areas and fire doors are fitted in fire retardant bulkheads to provide access [89].



Figure 36. Water-tight Door and Bulkhead From [92]

e. Fire Resistant Electrical and Signal Cables

All cables, electrical and signal, especially those of critical systems, should be of fire and high heat resistant. This will ensure functionality in case of fire. The cable insulation should not produce toxic fumes when subject to high temperature or combustion.



Figure 37. Fire Resistant Cable From [93]

f. Fire Retardant Materials

Fittings and other materials onboard the ship should be of fire retardant material, so as not to be the source of fuel for sustaining any fire outbreaks. Also any material that is used should not produce toxic fumes when subject to high temperature or combustion.

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IV. SUSCEPTIBILITY REDUCTION

The main attribute to survivability is not just about being able to withstand damages, for even the strongest system would fail if enough damages were done to it. Another method to improve the ship's survivability is to avoid being hit in the first place, and this is referred as the susceptibility reduction. Under susceptibility reduction, there are six concepts, signature reduction, threat warning, threat suppression, expendables, jamming and deceiving, and tactics and training.

A. SIGNATURE REDUCTION

The word “Stealth” has always been associated with radar stealth by the general public. In actual fact, radar signature is just one of the many signatures reduction required to achieve stealth. Stealth is not invisibility or cloaking, stealth technology is about having low observables. The many signatures of a ship include radar, infra-red, acoustic, magnetism, optical and electromagnetic transmission. In order to achieve low observability, all these signatures must be managed and reduced. With reduced signatures, the detectability of the ship is reduced, making it harder for the enemy to detect it. The range at which the ship could be detected is also reduced.

1. Radar Cross-Section

The definition of radar cross-section (RCS) as according to Skolnik [94], the radar cross section σ is said to be a (fictional) area that intercepts a part of the power incident at the target which, if scattered uniformly in all directions, produces an echo power at the radar equal to that produced at the radar by the real target. The word “fictional” means that the RCS area can be much bigger compared to the actual geometric area.

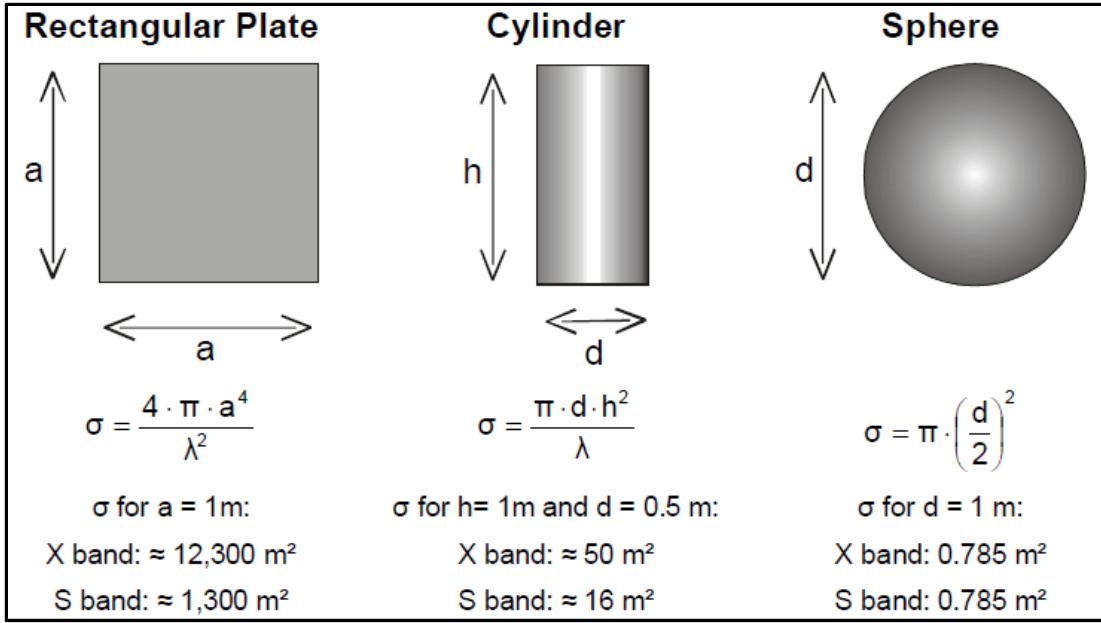


Figure 38. Simple Reflectors From [97]

The RCS of an object can be calculated using the following equation

$$\sigma = A \times R \times D \quad \text{Eqn 1}$$

Where:

A = The projected object surface

R = Reflectivity, re-radiated fraction of intercepted power by the target

D = Directivity, ratio of the maximum intensity of the radiator to the intensity of an isotropic source

The RCS of some simple reflectors are shown in Figure 38.

In theory, when a radar transmits electromagnetic energy towards the ship, that energy is reflected, absorbed, and/or transmitted through the ship [97]. The total sum of the reactions adds up to 100% of the transmitted energy, minus the losses through atmosphere. Some of the reflected energy will be in the direction toward the radar. This is the energy that must be reduced to lower the RCS signature presented to the radar.

Table 11. Radar Bands and Frequencies From [98]

Band	Maximum Frequency	Typical Center Frequency	Corresponding Wavelength	Typical Applications
mm	300 GHz	100 GHz	3 mm	Fuses, very short range imaging radars
K _a	40 GHz	35 GHz	8.6 mm	Fuses, very short range seekers
K	27 GHz	24 GHz	12.5 mm	(Little used due to strong attenuation)
K _u	18 GHz	16 GHz	18.7 mm	Short range seekers, navigation
X	12 GHz	9.5 GHz	3.2 cm	Airborne intercept, seekers, navigation
C	8 GHz	5.5 GHz	5.5 cm	Ground & shipboard fire control
S	4 GHz	3 GHz	10 cm	Multifunction, AEW
L	2 GHz	1.3 GHz	23 cm	Air surveillance, AEW
UHF	1 GHz	450 MHz	67 cm	Air surveillance, AEW
VHF	300 MHz	225 MHz	1.3 m	Long-range air surveillance
HF	30 MHz	10 MHz	3 m	Over the horizon surveillance

Table 12. RCS of Non-Stealthy Targets of Interest From [98]

Target	RCS (m ²)	RCS (dBsm)	Relative range
Aircraft carrier	100,000	50	1778
Cruiser	10,000	40	1000
Large airliner or automobile	100	20	316
Medium airliner or bomber	40	16.0	251
Large fighter	6	7.8	157
Small fighter	2	3.0	119
Man	1	0	100
Conventional cruise missile	0.5	-3.0	84
Large bird	0.05	-13.0	47
Large insect	0.001	-30	18
Small bird	0.00001	-50	6
Small insect	0.000001	-60	3

The maximum range of detection is related to the radar cross-section of the target, as shown in the following equation [99].

$$R_{max} = \left[\frac{P_T G^2 \lambda^2 \sigma}{(4\pi)^3 k T_o B F L (SNR)_{min}} \right]^{\frac{1}{4}} \quad \text{Eqn 2}$$

Where:

R_{max}	=	Maximum Detection Range
P_T	=	Peak Power
G	=	Transmitter/Receiver Gain (usually the same for monostatic radar)
λ	=	Wavelength of Radar Frequency = $\frac{c}{f_o}$, c = speed of light, f_o = radar operating frequency
σ	=	Radar Cross-Section of Target
k	=	Boltzmann's Constant (1.38×10^{-23} J/K)
T_o	=	Temperature of Radar (in Kelvin)
B	=	Radar Bandwidth = $\frac{1}{\tau}$, τ = radar pulse width
F	=	Noise Figure of Radar Receiver
L	=	Radar Losses
SNR_{min}	=	Radar Threshold for Detection

This shows that the detection range, R , of a radar is proportional to RCS of the target to the power of $\frac{1}{4}$, $\sigma^{\frac{1}{4}}$. This means that if the RCS is reduced by 10000 times, the range would be reduced by 10 times. By reducing the RCS, the detection range is reduced, which means the ship can get closer to its mission without being discovered. An example is shown below.

Example:

A C-band radar with the following parameters:

Peak Power, P_T	= 1.5 MW
Antenna Gain, G	= 45 dB
Operating Frequency, f_o	= 5.6GHz
Wavelength, λ	= $\frac{c}{f_o} = \frac{3 \times 10^8}{5.6 \times 10^9} = 0.0536$ m

Radar Temperature, T_o	= 290K
Pulse Width, τ	= 0.2 μ s
Radar Bandwidth, B	= $\frac{1}{\tau} = \frac{1}{0.2 \times 10^{-6}} = 5 \text{ MHz}$
RCS, σ	= 100000 m^2
Noise Figure, F	= 3 dB
Radar Losses, L	= 6 db
SNR_{min}	= 20 dB

Using the radar range equation (Eqn 2) and by converting the individual parameters to dB, the range equation becomes:

$$(R^4)_{\text{dB}} = (P_T + G^2 + \lambda^2 + \sigma - kT_oB - (4\pi)^3 - F - SNR_{min})_{\text{dB}}$$

Calculating each individual parameters in dB

P_T	G^2	λ^2	kT_oB	$(4\pi)^3$	F	L	SNR_{min}	σ
61.7609	90	-25.4213	-136.9875	32.9763	3	6	20	50

$$\begin{aligned} R^4 &= 61.7609 + 90 - 25.4213 + 50 + 136.9875 - 32.9763 - 3 - 6 - 20 \\ &= 251.3508 \text{ dB} = 1.3648 \times 10^{25} \text{ m}^4 \\ R &= \sqrt[4]{1.3648 \times 10^{25}} = 1922.06 \text{ Km} \end{aligned}$$

If RCS is reduced to 10 m^2 (10 dB), then

$$\begin{aligned} R^4 &= 211.3508 \text{ dB} = 1.3648 \times 10^{21} \text{ m}^4 \\ R &= \sqrt[4]{1.3648 \times 10^{21}} = 192.206 \text{ Km} \end{aligned}$$

Equation (Eqn 2) can be rewritten as

$$(SNR)_{min} = \frac{P_T G^2 \lambda^2 \sigma}{(4\pi)^3 k T_o B L R_{max}^4} \quad \text{Eqn 3}$$

The probability of detection P_D can be defined by

$$P_D \approx 0.5 \times erfc \left(\sqrt{-\ln P_{fa}} - \sqrt{SNR + 0.5} \right) \quad \text{Eqn 4}$$

Where:

$$erfc = 1 - \frac{2}{\sqrt{\pi}} \int_0^z e^{-v^2} dv$$

P_{fa} = Probability of false alarm

Table 13. Single Pulse SNR (dB) From [99]

P_D	P_{fa}									
	10^{-3}	10^{-4}	10^{-5}	10^{-6}	10^{-7}	10^{-8}	10^{-9}	10^{-10}	10^{-11}	10^{-12}
0.1	4.00	6.19	7.85	8.95	9.94	10.44	11.12	11.62	12.16	12.65
0.2	5.57	7.35	8.75	9.81	10.50	11.19	11.87	12.31	12.85	13.25
0.3	6.75	8.25	9.5	10.44	11.10	11.75	12.37	12.81	13.25	13.65
0.4	7.87	8.85	10.18	10.87	11.56	12.18	12.75	13.25	13.65	14.00
0.5	8.44	9.45	10.62	11.25	11.95	12.60	13.11	13.52	14.00	14.35
0.6	8.75	9.95	11.00	11.75	12.37	12.88	13.5	13.87	14.25	14.62
0.7	9.56	10.50	11.50	12.31	12.75	13.31	13.87	14.20	14.59	14.95
0.8	10.18	11.12	12.05	12.62	13.25	13.75	14.25	14.55	14.87	15.25
0.9	10.95	11.85	12.65	13.31	13.85	14.25	14.62	15.00	15.45	15.75
0.95	11.50	12.40	13.12	13.65	14.25	14.64	15.10	15.45	15.75	16.12
0.98	12.18	13.00	13.62	14.25	14.62	15.12	15.47	15.85	16.25	16.50
0.99	12.62	13.37	14.05	14.50	15.00	15.38	15.75	16.12	16.47	16.75
0.995	12.85	13.65	14.31	14.75	15.25	15.71	16.06	16.37	16.65	17.00
0.998	13.31	14.05	14.62	15.06	15.33	16.05	16.37	16.70	16.89	17.25
0.999	13.62	14.25	14.88	15.25	15.85	16.13	16.50	16.85	17.12	17.44
0.9995	13.84	14.50	15.06	15.55	15.99	16.35	16.70	16.98	17.35	17.55
0.9999	14.38	14.94	15.44	16.12	16.50	16.87	17.12	17.35	17.62	17.87

Example:

A pulsed radar with the following parameters:

Time of False Alarm, T_{fa} = 16.67

Probability of Detection, P_D = 45 dB

Operating Frequency, f_o = 5.6GHz

Radar Bandwidth, B = 1 GHz

The probability of false alarm

$$P_{fa} = \frac{1}{T_{fa}B} = \frac{1}{16.67 \times 60 \times 10^9} \approx 10^{-12}$$

Using Table 13, with probability of detection at 0.9,

$$\text{SNR} \approx 15.75 \text{ dB}$$

From equation 3, we can derive that a reduction in the ship RCS would result in a lower signal-to-noise ratio. From Table 13, a radar with the same false alarm rate, and a reduced SNR would then translate to a lower probability of detection. This would mean that at a particular range, the probability a low RCS ship would be lower compared to the probability of detecting a conventional RCS ship. The low RCS ship can therefore perform her mission with a reduced risk of being detected.

Reducing the RCS of the ship not only reduces its detectability. In the event that the ship is targeted and a radar-guided missile is launched at her, decoys and electronic countermeasures would be used to deceive and evade the missile. With low RCS, the ECM jammer used would require lesser power to operate, and the burn-through range would also be reduced, as presented in Figure 39. In the case of using chaff decoys, the decoy would present a more attractive RCS target for the missile to home-in to. The reduced RCS effects on ECM jammer and decoys would be discussed in the later sections.

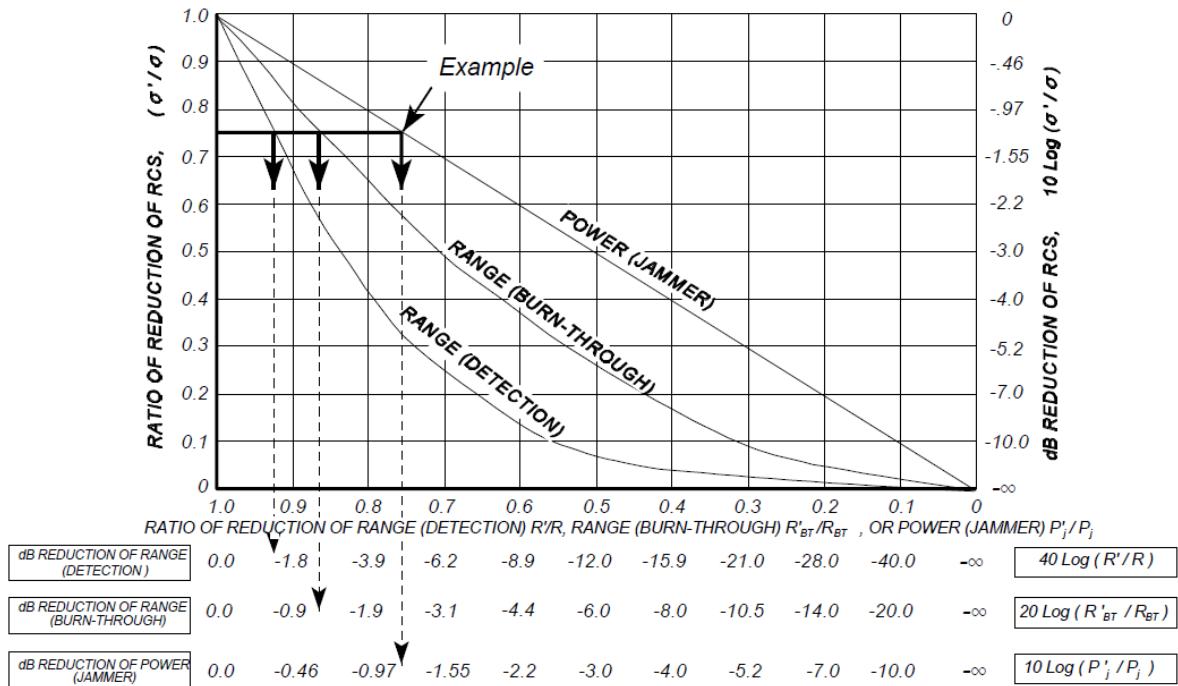


Figure 39. RCS vs Radar Detection, Burn-through, & Jammer Power From [100]

From the two examples above, by reducing the ship's RCS, we can get the ship closer to its mission objective without her being detected. The ship can also perform her mission in an environment with lower probability of detection. So how do we reduce the inherently large RCS of the ship? Table 12 and Table 14 show the typical RCS of ships.

A conventional ship with all her above-deck weapons, equipment, mast and antennas would create a very huge reflector which will cause a lot of the radar energy to backscatter toward the radar receiver. This would create a high RCS profile for the ship. Figure 40 and Figure 41 show how the different shapes and corners on a ship could reflect the radar energy and the RCS they would present. With the exception to the sphere, all other shapes tends to have a larger RCS surface than their actual physical area, as defined by Skolnik [101].

Table 14. Ship RCS Table From [101]

Ship RCS Table
(Source: Williams/Cramp/Curtis: Experimental study of the radar cross section of maritime targets, Electronic Circuits and Systems, Vol. 2, No. 4, July 1978, amended by I. Hanne, 2004)

Target Ship			Median radar cross section of target vessel, m ²								
Type	Overall length (m)	Gross tonnage	10	100	1.000	10.000	100.000	1.000.000	10.000.000	approx. min. RCS	approx. max. RCS
Inshore fishing vessel	9	5	Q							3	10
Small coaster	40-46	200-250		Q	BW					20	800
Coaster	55	500		ns	BW					40	2.000
Coaster	55	500			Q	BW				300	4.000
Coaster	57	500			Q	BW				1.000	16.000
Large Coaster	67	836-1.000			BW	Q				1.000	5.000
Collier	73	1.570			ns	BW				300	2.000
Warship (frigate)	103	2000*				BW	Q			5.000	100.000
Cargo liner	114	5.000				BW	Q			10.000	16.000
Cargo liner	137	8.000				BW	Q			4.000	16.000
Bulk carrier	167	8.200			BW	BW				400	10.000
Cargo	153	9.400			BW	BW				1.600	12.500
Cargo	166	10.430			BW	Q				400	16.000
Bulk carrier	198	15.000-20.000			BW	BW				1.000	32.000
Ore carrier	206	25.400	* Displacement ** Considerable deck cargo S = stern on Q = quarter B = broadside BW = bow BWO = bow on n = near		BW	nB				2.000	25.000
Container carrier	212	26436**			BW	Q/BW				10.000	80.000
Medium tanker	213-229	30.000-35.000			nB	Q				5.000	80.000
Medium tanker	251	44.700			nB		B			16.000	1.600.000

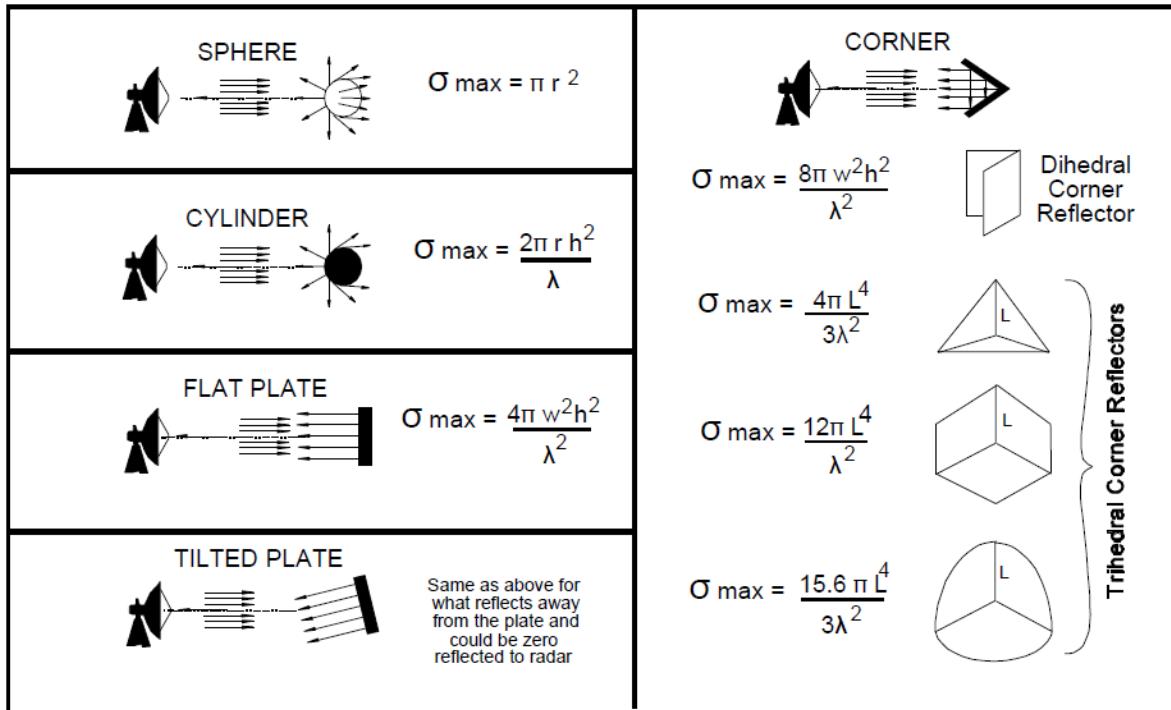


Figure 40. Backscatter From Shapes From [100]

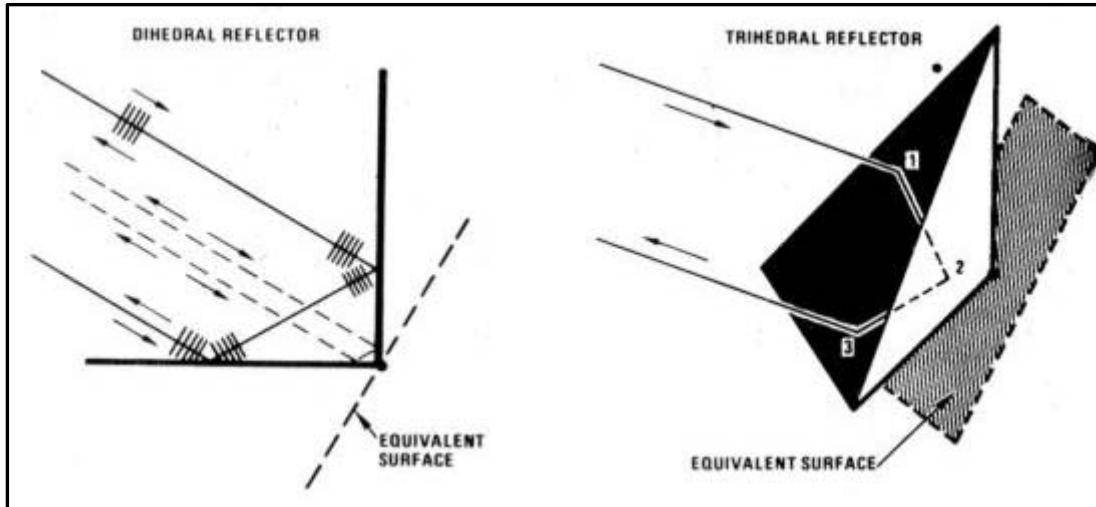


Figure 41. Corner Reflectors From [102]

The radar cross-section of a ship can be reduced or altered in three ways:

- The use of radar absorbing materials (RAM) and structures (RAS).
- Shaping.
- Active and passive cancellation.

a. Radar Absorbing Material

The first method is through absorption, by using radar absorbing materials or paint. The RAM absorbs some of the radar energy by converting them into heat, thus reducing the reflected energy, causing the radar to “see” a smaller target. The heat dissipated by the RAM would not significantly increase the heat signature of the ship, thus neglecting issue of reducing RCS by transferring to the heat signature.

There are three conditions that would result in minimum reflectivity [103].

The first equation is the reflection coefficient of a surface

$$\Gamma = \frac{\eta_M - \eta_o}{\eta_M + \eta_o} = \frac{Z_M - Z_o}{Z_M + Z_o} \quad \text{Eqn 5}$$

Where:

η = The admittance of the propagating medium (η_o for incident medium or air and η_M for the substrate)

Z = Intrinsic impedance which is equal to $\frac{1}{\eta}$

The reflection coefficient is equal to zero when $\eta_M = \eta_o$, or the impedance of the material matches that of the impedance of the incident medium [103, 104]. This means that no energy is reflected back to the radar receiver, RCS would be equal to zero, and the ship would be totally invisible to radar. This is the ideal theoretical result desired, although in reality, zero RCS is next to impossible to achieve.

The intrinsic impedance of Air is given by

$$Z_o = \frac{\vec{E}}{\vec{H}} = \sqrt{\frac{\mu_o}{\epsilon_o}} \approx 377 \text{ ohms} \quad \text{Eqn 6}$$

Where:

\vec{E} = The electric field vector

\vec{H} = The magnetic field vector

μ_o = The permeability of Air

ϵ_o = The permittivity of Air

Hence, when a material has an impedance of 377 ohms, and the incident medium is Air, it will not reflect the electromagnetic energy [103].

The second condition is that if the electric permittivity and the magnetic permeability of the material are equal, complete impedance matching can be achieved [103]. Eqn 5 can be rewritten as

$$\Gamma = \frac{\frac{Z_M}{Z_o} - 1}{\frac{Z_M}{Z_o} + 1} \quad \text{Eqn 7}$$

And the normalised intrinsic impedance is given by

$$\frac{Z_M}{Z_o} = \sqrt{\frac{\mu_r^*}{\epsilon_r^*}} \quad \text{Eqn 8}$$

Where:

$$\mu_r^* = \frac{\mu' - i\mu''}{\mu_o} \quad \mu' \text{ and } \mu'' \text{ are the real and imaginary components of the complex numbers}$$

$$\epsilon_r^* = \frac{\epsilon' - i\epsilon''}{\epsilon_o} \quad \epsilon' \text{ and } \epsilon'' \text{ are the real and imaginary components of the complex numbers}$$

If both the real and imaginary components of the permittivity and permeability are equal, $\mu_r^* = \epsilon_r^*$, then the reflectivity of the material is zero [103, 104].

The third condition is the diminishing of the electromagnetic energy as it travels through the absorbing material. The energy of the wave reduces exponentially with distance, x , by the factor $e^{-\alpha x}$. Where α is the attenuation coefficient of the material.

$$\alpha = -\sqrt{\epsilon_0 \mu_0} \omega (a^2 + b^2)^{1/4} \sin \left[\frac{1}{2} \tan^{-1} \left(-\frac{a}{b} \right) \right] \quad \text{Eqn 9}$$

Where:

$$\begin{aligned} a &= \epsilon'_r \mu'_r - \epsilon''_r \mu''_r \\ b &= \epsilon'_r \mu'_r + \epsilon''_r \mu''_r \end{aligned}$$

If we desire to keep the RAM material thickness small, we would need a larger attenuation coefficient in order to achieve a large attenuation. However, this would require the permittivity and permeability (ϵ' , ϵ'' , μ' and μ'') values to be large. With large permittivity and permeability, under the first condition, it would translate to a large reflection coefficient [103, 104]. Therefore the selection of the material for the third condition must be weighted with the first condition.

In practice, a radar absorbing material should have low reflectivity in a wide range of radar frequencies. It should be as thin as possible and easy to apply, form or mould. Its weight must be kept to the minimum, and able to withstand the harsh environment at sea. And finally it should be low-cost, both in the upfront cost and the cost of maintaining it. There are several commonly used types of RAM, namely, the Dallenbach layers, Salisbury screens, Jaumann layers, graded dielectric absorbers and magnetic RAM.

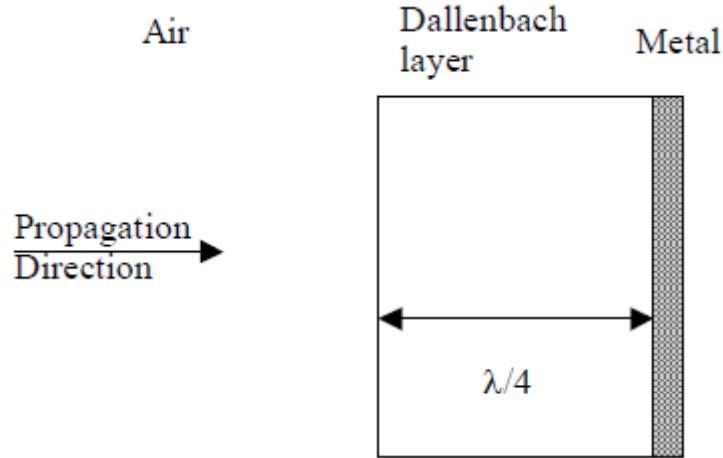


Figure 42. Dallenbach Layer From [103]

A Dallenbach layer, as shown in Figure 42, consists of a homogeneous dielectric absorber layer placed on a grounded metal conducting plane [103, 104]. The thickness, permittivity and permeability are attuned for the desired wavelength that the reflectivity is to be minimized. Dallenbach screen of two or more layers with different absorption bands will increase the absorption bandwidth [103].

The energy absorption of the layer is accomplished by the interference of electromagnetic waves reflected from the air/absorber interface and absorber/metal interface. In order for the reflectivity to be minimized, the impedance of the Dallenbach layer, Z_L , must be equal or close to the incident impedance [103, 104], Z_0 , as shown in Eqn 5.

$$Z_L = Z_1 \frac{Z_2 + jZ_1 \tanh(\gamma t)}{Z_1 + jZ_2 \tanh(\gamma t)} \quad \text{Eqn 10}$$

Where:

Z_1 = The impedance of the layer material

$$= \sqrt{(\mu' - i\mu'')/(\epsilon' - i\epsilon'')}$$

Z_2 = The impedance of the back material

In designing a tuned layer, there are five parameters to optimize, ϵ' , ϵ'' , μ' , μ'' and t . Dallenbach layers have been made with ferrite materials and also silicone rubber sheets filled with silicon carbide, titanium dioxide and carbon black [103].

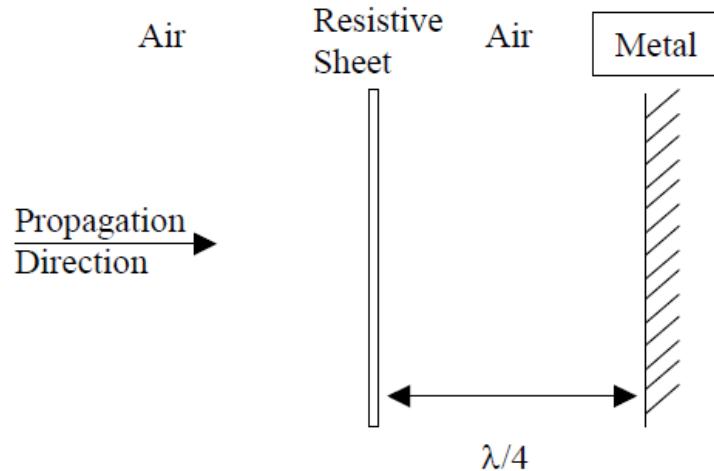


Figure 43. Salisbury Screen From [103]

The Salisbury screen, as shown in Figure 43, is made up of a resistive sheet placed at an odd multiple of $\frac{1}{4}$ wavelengths in front of a grounded metal backing, usually separated by an air gap [103, 104]. A material with higher permittivity can be used in place of the air gap to reduce the gap thickness, but the bandwidth covered will be reduced [103].

From the transmission line theory, if the transmission line is at an odd multiple of $\frac{1}{4}$ wavelengths, the short circuit at the conducting backing is transformed into an open circuit at the resistive sheet [103, 104]. Therefore, the impedance of the layer,

$$\frac{1}{Z_L} = \frac{1}{R_s} + \frac{1}{\infty} = \frac{1}{R_s} \quad \text{Eqn 11}$$

The reflection coefficient of the Salisbury screen will be equal to zero when the sheet resistance, R_s , is 377 ohms [103, 104]. The thickness of the Salisbury screen can be calculated when the sheet resistance is equal to the impedance of Air, Z_0 . The layer thickness is given by

$$t = \frac{1}{Z_0 \sigma} \quad \text{Eqn 12}$$

Where:

σ = The conductivity of the sheet

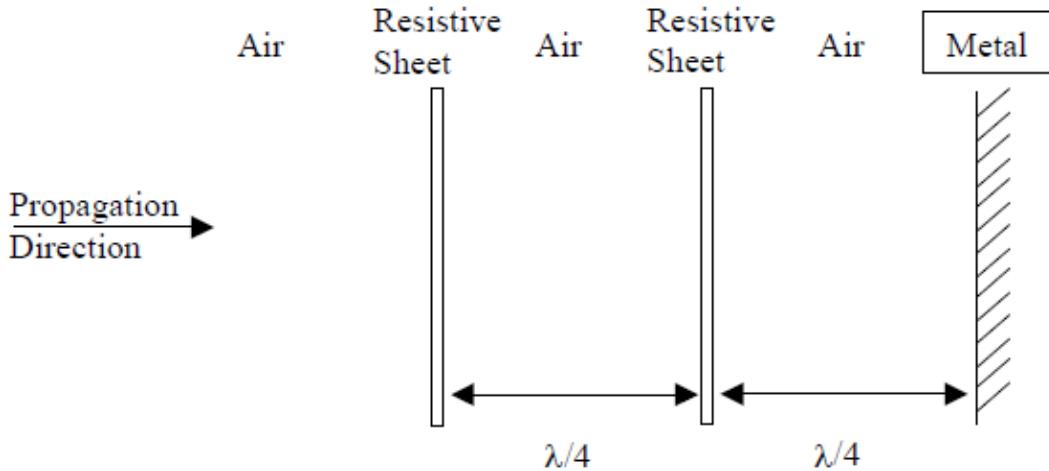


Figure 44. Jaumann Layers. From [103]

Jaumann layers are similar to Salisbury screen with the exception of having multilayers of resistive sheets (Figure 44) for improved bandwidth coverage [103, 104]. The sheet with the highest resistivity is placed in front, and the lowest one is placed at the back.

A Jaumann device of two equally spaced (odd multiple of $1/4$ wavelengths) resistive sheets placed in front of the conducting plane was mathematically shown to produce two minima in the reflectivity, thereby increasing the covered bandwidth [103]. A six-layer Jaumann device was capable of about 30 dB decrease in the reflectivity from the 7-15 GHz frequency range [103].

Table 15. Jaumann Layers vs Fractional Bandwidth (based on 10 GHz) From [104]

Bandwidth of Jaumann Absorbers		
Number of Sheets	Fractional Bandwidth	Total Thickness (cm)
1	0.27	0.75
2	0.55	1.50
3	0.95	2.25
4	1.16	3.00

The design and optimisation of Jaumann absorbers are difficult. The numbers of variable parameters involved are high and they increases as the number of layers increases.

The graded dielectric absorbers are made of multi-layered materials, each with different properties [104]. Absorption of the energy is achieved by a gradual lowering of impedance from that of free space to that of a lossy medium, thus having a low initial reflection in the material, and a gradual transition from free space to lossy state, resulting in attenuation of the electromagnetic energy. Graded dielectric absorbers are usually made of carbon-loaded low density foam.

Magnetic radar absorbing materials are made of carbonyl iron and hexaferrites based materials [103]. Magnetic RAMs have great advantages as compared to the dielectric absorbers. It is able to cover a wide range of frequencies with a relatively smaller thickness, especially in the low frequency ranges (down to 100MHz) [103, 104]. The thickness required of the magnetic RAM can be much less than 10% that of the dielectric absorbers [104]. Although the density of a magnetic RAM is significantly higher, due to the iron content, the reduced thickness compensated for the increase.

Magnetic RAMs are usually constructed with carbonyl iron and hexaferrites embedded in a dielectric, for example, in Dallenbach layers [103, 104]. The frequencies coverage can be designed by controlling the magnetic and dielectric loading and the thickness of each of the layers [105].

In magnetic RAM, RCS reduction is achieved by phase cancellation. The electromagnetic energy is partially reflected and partially transmitted through the material. The transmitted energy hits the many particles within the material, and causes multiple internal reflections to create a series of emergent waves [105]. The sum of the emergent waves is equal in amplitude to (by 180 degrees out of phase with) the initial reflection portion at the design frequency, in theory, there will be no reflection [105].

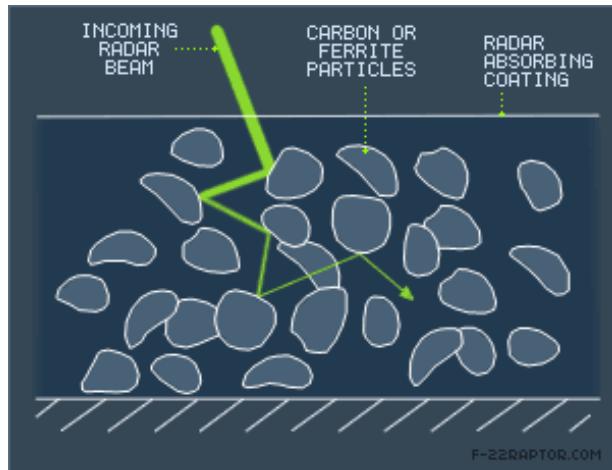


Figure 45. Electromagnetic Absorption through RAM From [106]

The use of RAM would incur additional cost, as the additional weight and dimension of materials would have to be factored in the design, and the material upfront cost would be higher. The operational and support cost through the life cycle of the ship would also increase, as regular maintenance would be needed to ensure that the RAM and paint function as desired.

When there is a need for an opening, for example air intake/exhaust or boat davit access, the RCS reduction profile would be broken. In order to prevent the increase in RCS, a honeycomb structure or mesh screen can be used to cover the opening, and yet allow access. The mesh and honeycomb will deflect the energy away, preventing energy from entering the opening and reflecting off the internal surfaces back out toward the radar.



Figure 46. Carbon Foam Radar Absorbing Material From [107]

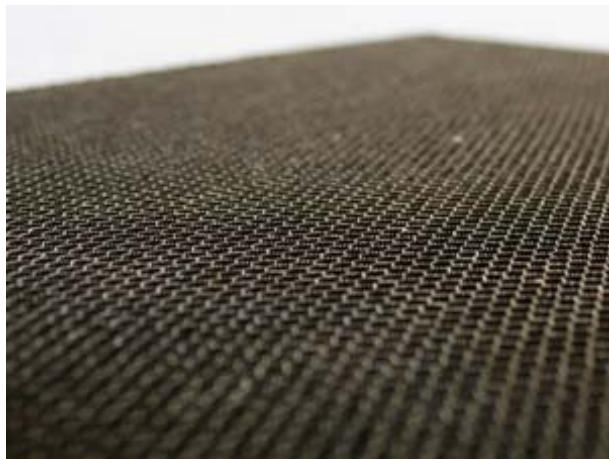


Figure 47. Radar Absorbing Honeycomb Structure From [108]

b. Shaping

The second method is by reflection. The ship's hull and structure are shaped such that the electromagnetic waves are reflected in directions away from the radar. This cannot be accomplished for all aspect angles, as there will always be angles at which the surfaces are normal to the radar, and at these angles the RCS will be high (Figure 48). Those angles are the sacrificial angles of the ship, where all components would reflect the electromagnetic waves at those angles, while keeping the RCS of other the angles low.

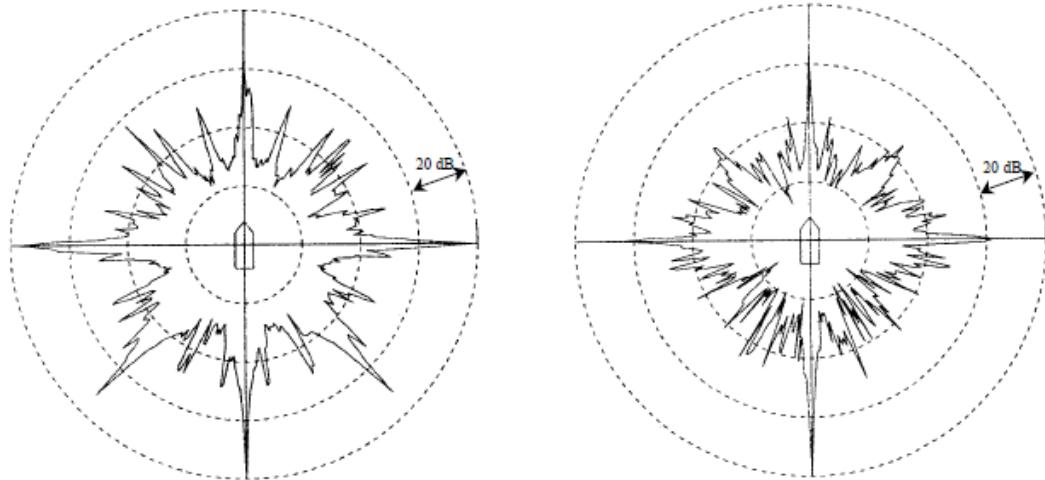


Figure 48. RCS profile, without Shaping (left), with Shaping (right) From [19]

Shaping works by eliminating and reducing the back scatter caused by the surfaces of the ship in the direction of the radar. The objective is to reduce detection by enemy ships, aircrafts and missiles and other radar equipped system on the horizon and/or at low level altitude. This equates to reflection angles from the horizon up to angles of about 30 degrees that RCS should be minimized. Optimally, RCS should be reduced 360 degrees around the ship, but this is not normally possible, hence there will always be some sacrificial angles, where the RCS would be higher.

By reducing the clutter on the surface of the ship, for example, antenna mast and arrays, the reflection angles can be controlled and reflection strength reduced. Making the surfaces of the ship smooth will also enable angular control and strength reduction of the reflections. The surfaces should avoid having corners and no two surfaces should be aligned at 90 degree angles. This is to prevent the radio wave from reflecting off one surface to another surface and back in the direction of the radar, this is illustrated previously in Figure 41.

Although a curved or round surface, as compared to a flat plate, reflects a smaller portion of the back in the direction of the radar, there is no control over the reflection angles. The electromagnetic radiation will be scattered in all direction, and other radar receiver would be able to receive those back scattered radiation. This means

that ship would be visible in all angles. The surfaces should not be curved or rounded to enable better control of the ship's RCS angles. This is seen in most stealth ship designs, for example the DDG 1000, the RSS Formidable class frigate and HSwMS Visby class corvette.



Figure 49. USS Chafee, RSS Intrepid and RSS Victory From [109]

The primary method of reflection control is by having sloping surfaces. The surface angles are chosen with respect to the perceived threat radar angle. This would enable the surfaces to reflect the incident radiation away from the radar. Unfortunately, this means that the high energy reflection can be detected at that particular angle. A compromise solution would be to have a few reflection angles to reduce the peak RCS level. Figure 49 shows three ships with distinct RCS level. RSS Victory with no RCS reduction, USS Chafee, an Arleigh Burke class destroyer, with some RCS shaping and RSS Intrepid with substantial RCS shaping. The purpose of RCS shaping is not to eliminate reflection all together, but to reduce it such that it would present the ship as a much small craft to the enemy's radar, e.g. a small fishing vessel would be seemingly harmless.

c. Active and Passive Cancellation

The third method is by interference or cancellation. The passive cancellation method is achieved by creating a structure to introduce a secondary scatter that would cancel or with the reflection of the primary signal. This is called impedance loading [104]. The idea of this is to create a source whose amplitude and phase can cancel that of primary backscatter. However it is generally not possible to cover the entire range of frequencies, as the design for such structure is normally wavelength dependent. As the frequency changes, the RCS reduction is lost.

With an active system, interference is created by applying a current to the surface, changing the flow of electrons, thus disrupting the electromagnetic waves [7]. This is called reactive loading. Another method for cancelling the radar electromagnetic energy is by generating an electromagnetic field of equal intensity and in opposite phase (180°) to reflected radar signal [96]. The generated field interferes and cancels out the reflected energy (similar to noise cancelling earphone concept), thus reducing the RCS. To enable active cancellation to work, the details about the incoming radar signal must be known. The signal amplitude, phase, frequency, polarization, bearing and elevation must be known for the system to process and transmit the cancelling signal [104].

The requirements for such systems to work are so excessive that it is almost impractical to use them. They require detection in all angles and frequencies and the retransmission of the canceling signal must coincide with the returns from the ship. This is almost impossible to anticipate with the multitude of hull structures, thus it is not a recommended RCS reduction method.

2. Acoustic

When sound wave is created, either on the surface or in the water, it travels through the water, and can be picked up by a hydrophone. This is the acoustic noise. The acoustic signature of a ship is a combination of all the sounds created by the ship in the form of machinery noise, propeller noise, hydrodynamic noise, and if any, the ship's

sonar noise. The radiated noise can provide a means for the enemy to detect the ship. The noise would also interfere with the effectiveness of the ship's sonar.

Machinery noises are generated by the vibrations of the ship's engines, propeller shafts, compressors and any impacting machineries. The vibration is transmitted through the ship's structure to the water. Other machinery noises are crew related, for example, dropping of a pot in the galley, closing of a water-tight door, and even water hammering in hydraulics and plumbing systems.

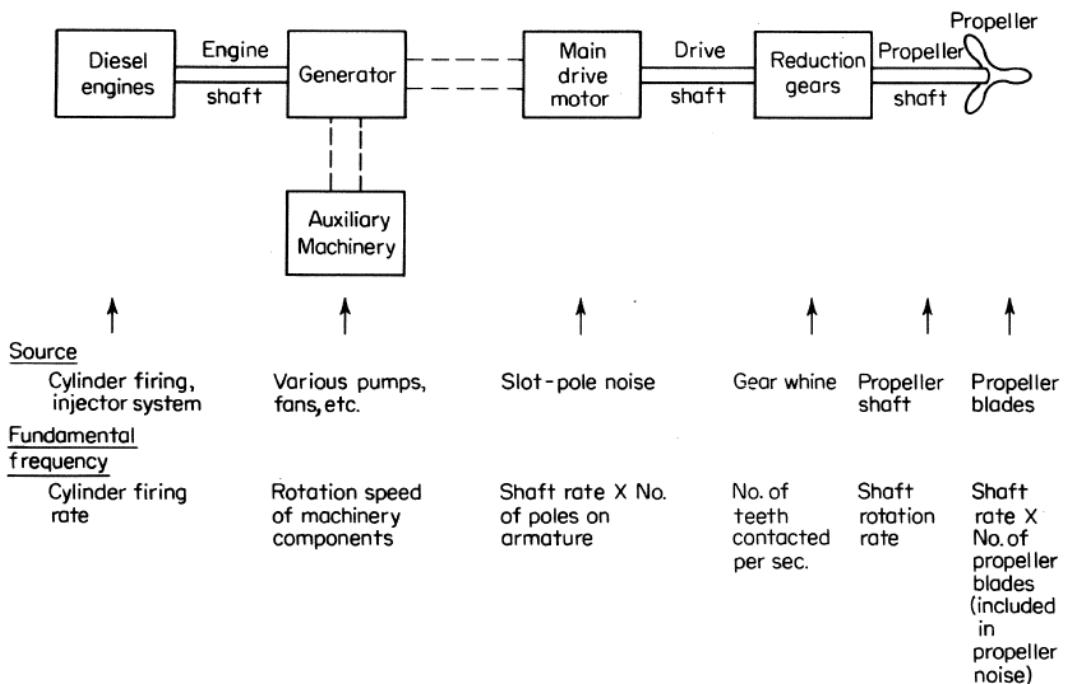


Figure 50. Machinery Noise Sources on a Diesel-electric Vessel From [111]

Propeller noise is created outside the hull of the ship, as the propellers and the ship cut through the water. The primary source of the noise is generated by cavitation. Cavitation can be subdivided into two categories, tip-vortex cavitation and blade-surface cavitation. Bubbles are formed in areas of low pressure where the water can vaporize. When the bubble collapses, a sharp pulse of sound is emitted. Cavitation usually occurs above a certain speed, between 9-15 knots, for ships with constant pitch propellers [118]. For variable pitch propellers, cavitation occurs in both high and low speed, with cavitation free speed at around 12 knots [118]. Another propeller noise is due to the blade resonance; however this happens at only a small range of speeds.



Figure 51. Cavitating Propeller Model in a Water Tunnel Experiment From [111]

Hydrodynamic noise, or flow noise is generated by the irregular and fluctuating flow of water past the moving hull [118]. The pressure fluctuation and irregular flow is radiated as sound [111]. The ship's structure may also be excited by the flow and vibration of the structure may also generate noise [111]. Other kinds of hydrodynamic noise are the roar of the breaking bow and the stern waves of the moving ship and the noise originating at the inlet and outlet of the water system [111]. The turbulence created by the towed array sonar also creates hydrodynamic noise [118].

Figure 33 shows the sound levels of commercial vessels ranging from 14 to 962 feet in length. The figures are given in $1\mu\text{Pa}$ at 1 yard. If 1 meter is to be taken as reference, these quantities should be decrease by the amount $20 \log(1 \text{ meter}/1 \text{ yard}) = 0.78 \text{ dB}$ [111]. It can be assumed that military ships would be slightly quieter due to acoustic quieting in the design.

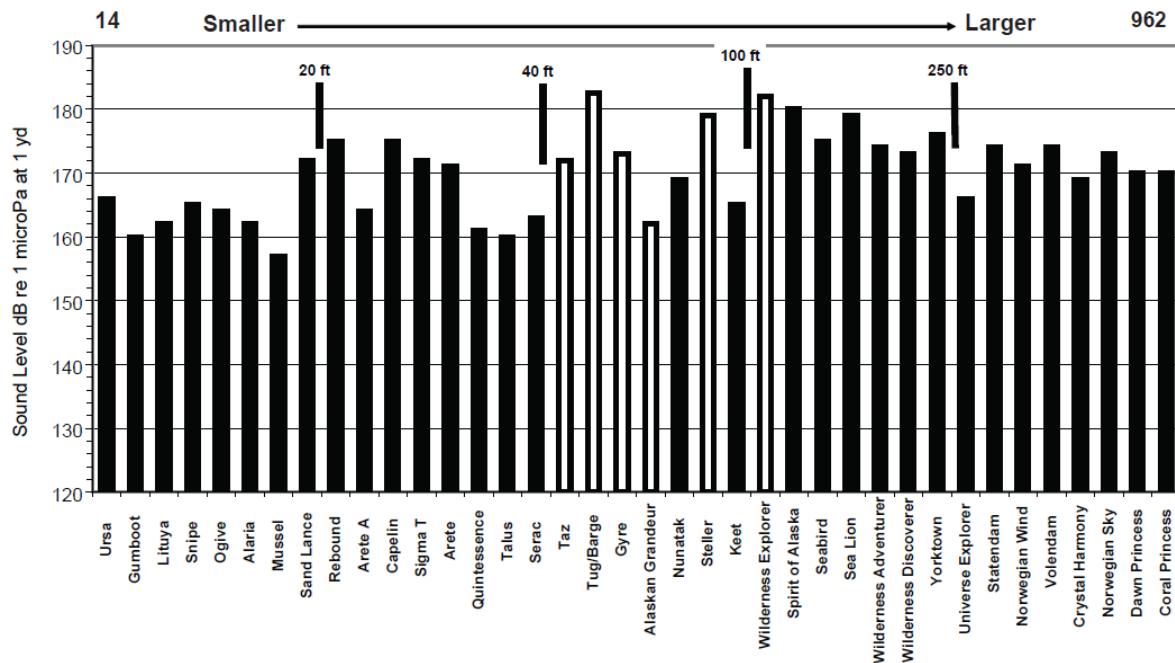


Figure 52. 10-knot Sound Level by Vessel From [117]

Passive Sonar Equations

$$\text{SNR} = \text{SL} - \text{TL} - (\text{NL} - \text{DI}) > \text{DT}$$

$$\text{TL} = \text{FOM} = \text{SL} - \text{DT} - (\text{NL} - \text{DI})$$

Where:

SL = Source Level

TL = Transmission Loss

NL = Noise Level, $NL_{Total} = 10 \log_{10}(10^{NL_{ambient}/10} + 10^{NL_{self}/10})$

DI = Directivity Index

DT = Detection Threshold, is the min SNR required for accurate detection

FOM = Figure of Merit, is the allowable TL given a DT

Example:

A submarine has a sonar with the following parameters:

$$\begin{aligned}
 \text{Directivity Index, DL} &= 15 \text{ dB} \\
 \text{Detection Threshold, DT} &= 8 \text{ dB} \\
 \text{Submarine Self Noise Level, } NL_S &= 65 \text{ dB re } 1\mu\text{Pa.} \\
 \text{A Ship has a Source Level, SL} &= 140 \text{ dB re } 1\mu\text{Pa @ 1m}
 \end{aligned}$$

Environmental conditions are such that

$$\begin{aligned}
 \text{Transmission Loss, TL} &= 60 \text{ dB} \\
 \text{Ambient Noise Level, } NL_A &= 65 \text{ dB re } 1\mu\text{Pa}
 \end{aligned}$$

The total noise level

$$\begin{aligned}
 NL_{Total} &= NL_{Sl} + NL_A \\
 &= 10 \log_{10}(10^{65/10} + 10^{65/10}) \\
 &\approx 68 \text{ dB re } 1\mu\text{Pa}
 \end{aligned}$$

The signal-to-noise ratio

$$\begin{aligned}
 SNR &= 140 - 60 - (68 - 15) \\
 &= 27 \text{ dB} > 8 \text{ dB}
 \end{aligned}$$

Therefore, the ship can be detected by the submarine using passive sonar.

Active Sonar Equation (Ambient limited)

$$\begin{aligned}
 \text{SNR} &= \text{SL} - 2\text{TL} + \text{TS} - (\text{NL} - \text{DI}) > \text{DT} \\
 \text{FOM} &= 2\text{TL} = \text{SL} + \text{TS} - \text{DT} - (\text{NL} - \text{DI})
 \end{aligned}$$

Where:

TS = Target Strength, is the backscattered energy of the target

Active Sonar Equation (Reverberation limited, $RL > NL - DI$)

$$\text{SNR} = \text{SL} - 2\text{TL} + \text{TS} - \text{RL} > \text{DT}$$

Where:

RL = Reverberation Level, everything that is reflected by objects other than the target

The maximum range of detection is dependence on the transmission loss, where

$$TL_{\text{total}} = [10 \log(R) + 30] + \alpha R + A$$

The first term is spreading loss, and can be classified into spherical and cylindrical spreading.

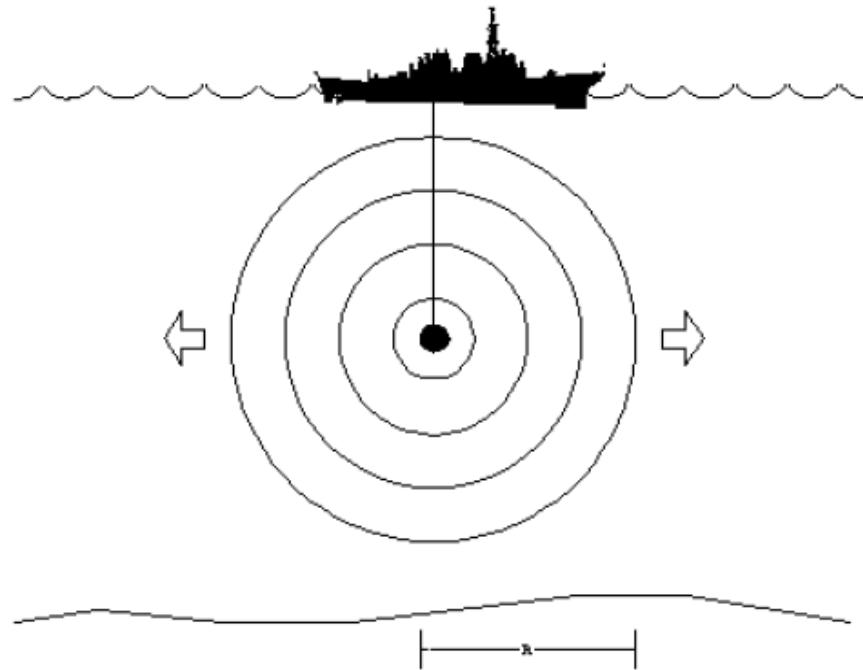


Figure 53. Spherical Spreading From [123]

The area in which the energy is distributed at range, R , is $4\pi R^2$. The ratio for any two intensity level at two different ranges can be calculated. [123]

$$TL_{\text{spherical}} = -10 \log[I(R)/I(1 \text{ m})] = -10 \log(1/R^2) = 20 \log(R)$$

TL is defined as positive as it will be subtracted in the SNR equation.

When the sound wave reaches either the surface or the bottom of the ocean, it will be reflected back. The energy will be confined between the surface and the bottom, and the spreading now becomes cylindrical.

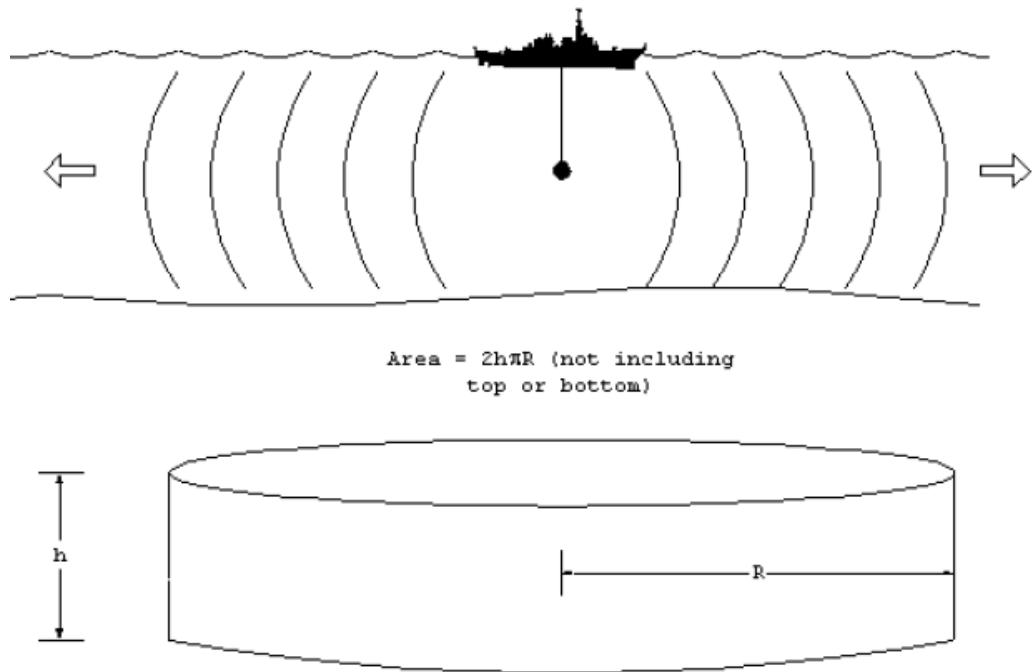


Figure 54. Cylindrical Spreading From [123]

The transition range is dependence on the depth of the water. With the average ocean depth at about 2000 m, if we assume source to be located exactly in the middle, the transition range would be 1000 m [123].

At 1000 m, the transmission loss due to spherical spreading would be 60 db. Cylindrical spreading would start after this point.

$$TL_{\text{spherical}}(\text{at } 1000 \text{ m}) = 20 \log(1000 \text{ m}) = 60 \text{ dB}$$

$$TL_{\text{cylindrical}}(\text{at } 1000 \text{ m}) = 10 \log(1000 \text{ m}) = 30 \text{ dB}$$

The above equations can be rewritten in the following format.

$$TL_{\text{cylindrical}}(R) = 10 \log(R) + 30 \text{ dB} \text{ (where } R > 1000 \text{ m)}$$

The second term in the total transmission loss equation is the absorption loss. Absorption is the effect of the transformation of acoustic energy into heat during the sound propagation over the ocean and depends on the source frequency [110].

$$TL_{\text{absorption}} = \alpha R$$

Where :

$$\alpha = (0.11 f^2 / 1 + f^2) + (44 f^2 / 4100 + f^2) + 0.000275 f^2 + 0.003 \text{ (dB/km)}$$

and

f is the frequency of the sound wave

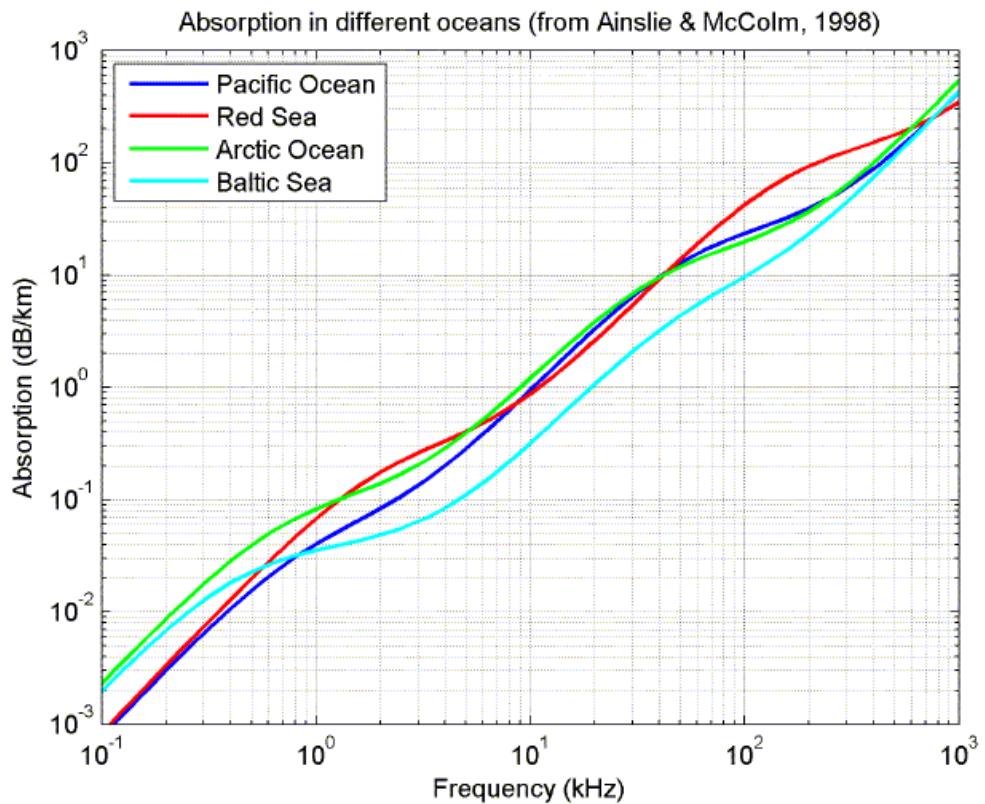


Figure 55. Absorption as a function of Frequency From [110]

Figure 55 shows the absorption coefficient of the ocean as a function of frequency. The absorption increase as the frequency goes up.

Example:

From Figure 55, at 9 kHz, the absorption, α , is about 1 dB/km in the Pacific Ocean.

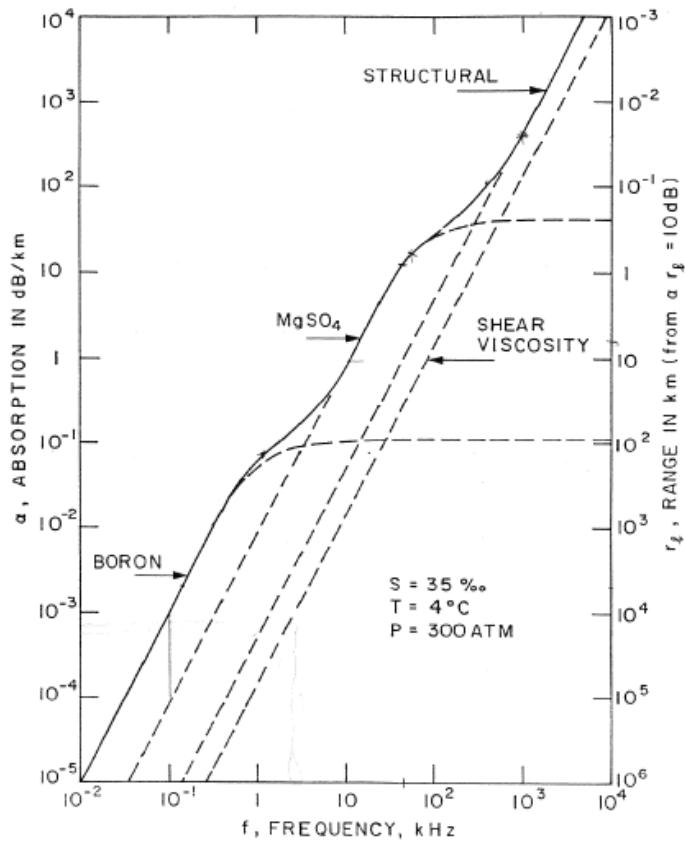


Figure 56. Volumetric adsorption including all known relaxation processes From [110]

From Figure 56, it can be observed that the absorption coefficient, $\alpha(f)R \approx 10 \text{ dB}$.

The third term in the total transmission loss equation is the transmission loss anomaly, A [123]. This term is used to describe the energy loss due to scattering off particles and biologics, reflection from the surface, and bottom and the propagation variations in speed due to the temperature, depth and salinity [123].

In order to find the maximum range of detection, we will need to define the Figure of Merit, FOM. The Figure of Merit is the maximum transmission loss the system can have and still be able to detect the target (at 50% of the time) [123].

For passive system,

$$\text{FOM}_{\text{passive}} = \text{TL} = \text{SL} - \text{DT} - (\text{NL} - \text{DI})$$

For active system,

$$FOM_{\text{active}} = 2TL = SL + TS - DT - (NL - DI)$$

The maximum range of detection can then be determined from the Figure of Merit, as shown in Figure 57.

Example:

With $FOM = 75$ dB, the maximum detection range is 18 km. If the transmission loss is greater than the FOM, then the ship is not detectable.

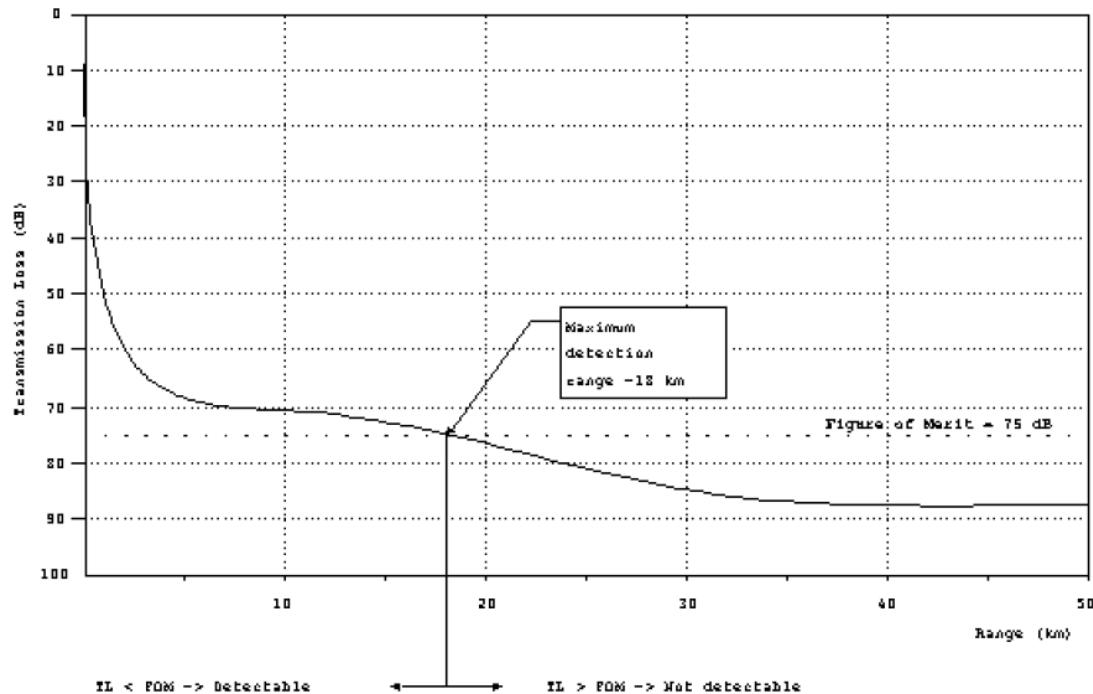


Figure 57. Determining Maximum Detection Range from FOM From [123]

In order to reduce the acoustic signature of the ship, there are two areas we need to manage. Firstly, for reducing detection by passive sonar, the ship generated noise level should be kept low or masked from transmitting to the surrounding. Secondly, in the case of active sonar, the sound reflection or “Target Strength”, of the ship should be minimized.

Acoustic quieting or ship silencing is the process of reducing the ship generated noise, by preventing the three sources of noise, machinery noise, propeller noise and hydrodynamic noise, from reaching the detector. Machinery noise can be controlled by isolating the path of transmission using resilient mounts, distributed isolation material (DIM) and flexible piping connections [[119]].

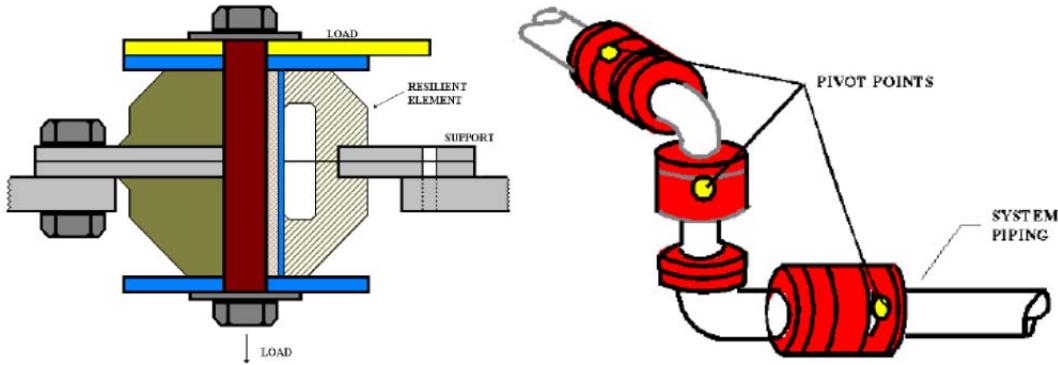


Figure 58. Resilient Mounts (left) and Flexible Pipe Connections (right) From [119]

Machinery vibration can also be reduced by preventing aerodynamic stall [114]. For example, an engine going into stall will vibrate violently. Hydraulics and plumbing system may be fitted to minimize water hammering [114]. The natural frequencies of machinery can be managed to reduce resonance [114]. A resonating machine will create noise. And in some machines, a vacuum barrier can be created to prevent noise transmission.

Reducing the noise generate by the ship is one of the method of acoustic management. The second method is preventing the noise from reaching the passive sonar detector. This can be done by creating a wall of air bubbles enveloping the hull of the ship. The large difference in impedance (speed of sound) between the air bubble and the surrounding water makes them good reflectors of acoustic energy [120]. Acoustic waves travelling from one medium to the next which has a significantly different speed of sound do not penetrate, but is reflected back [121]. The speed of sound in a cloud of bubbles in water is a factor of ten slower than in water itself and a factor of three slower than in air

[121]. Sounds generated within the ship hull which are transmitted into the water and which would otherwise propagate for a long distance are reflected back into the hull and dissipated [121].

The Masker air system seen in Figure 59, forms a screen of air bubbles around the ship's hull where there are heavy machinery located (e.g. engine room), minimizing the transmission of the machinery noise to the surrounding water.

Although the Masker system reduces the machinery noise transmission, it creates another problem. The Masker system increases the wake of the ship, thus creating a bigger visual signature for the ship [122]. It also presents a bigger signature for wake-homing torpedoes [122].

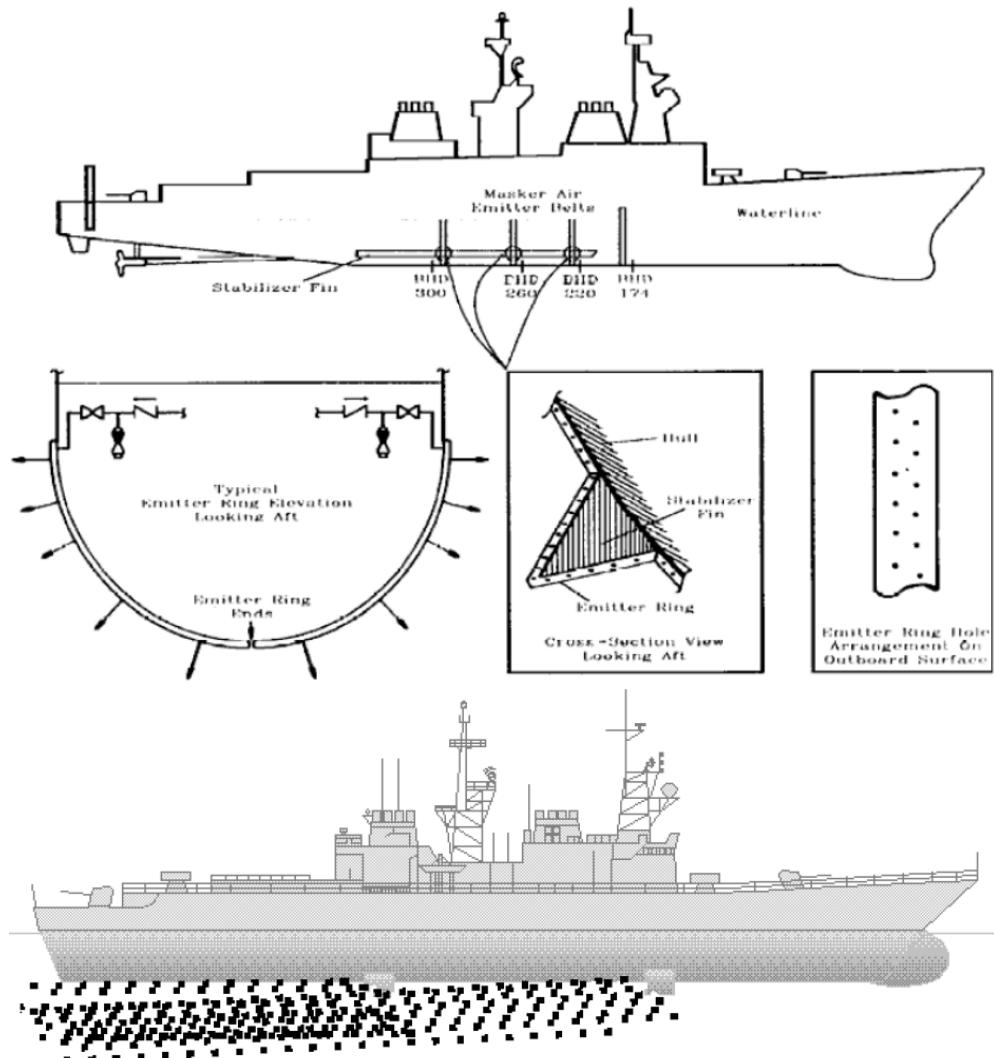


Figure 59. Masker Air System on DDG-963 From [120]

The Prairie air system (Figure 60) is similar to the Masker air system, and is usually used in conjunction with the other, but the working principle is different. The Prairie air system creates air bubbles along the leading edge of the propeller, filling the vacuum left by the rotating blades. The air bubbles reduce the under pressure, allowing the cavitation bubbles to contract more slowly, thus reducing cavitation noise [120]. Similarly, the prairie system would also create a longer, more visible wake.

The Prairie-Masker systems are designed to reduce the acoustic signature of the ship, making classification and identification difficult [121]. Detection of the ship is not masked, as the air bubble themselves is a source of noise, although they present only sounds similar to rain on passive sonar [121].

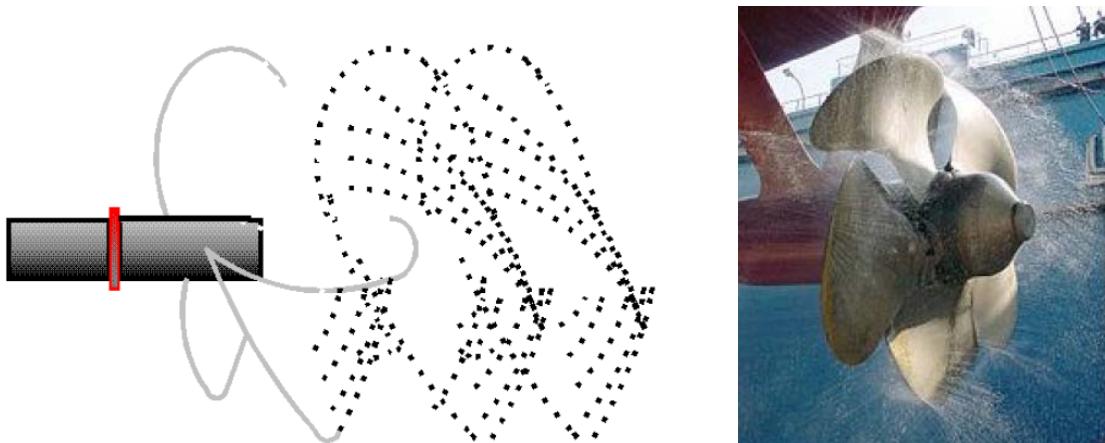


Figure 60. Prairie Air System (left), System being Tested (right) From [120 (left), 121 (right)]

Noise reduction is useful in preventing detection by passive sonars; however, active sonar does not need a noise source. Active sonar transmits sound waves and when the sound wave hits the ship, part of it is reflected back, much like how the radar works. How strong the reflection is would depend on the ship's reflectivity. The acoustic reflection of the ship hull can be reduced by using Anechoic tiles (Figure 61). The anechoic tiles are similar to the radar absorbing foams, and are usually made of rubber or synthetic polymer with thousands of tiny voids in them. Sound waves passing through the air cavities lose energy, thus reducing the distance the sound waves will travel.

The tiles work in two ways. Firstly, the tiles absorb sound waves of active sonar, thus reducing the ship's target strength [115]. The return signal is reduced and distorted,

and in doing so, reduces the effective range of the sonar. During World War II, anechoic tiles were used by German U-boats. The result was about 15% reduction in the sonar return in the designed frequency range of 10 to 18 kHz [115]. Modern Russian tiles are about 100 mm thick, and apparently reduced the acoustic signature of Akula-class submarines by between 10 and 20 decibels [115].

The second way that the tiles help in signature reduction is that they act as a muffler, absorbing the ship's machinery noise transmission through the hull [115]. This would reduce the ship's acoustic signature, effectively reducing the probability and range at which it can be detected by the passive sonar.

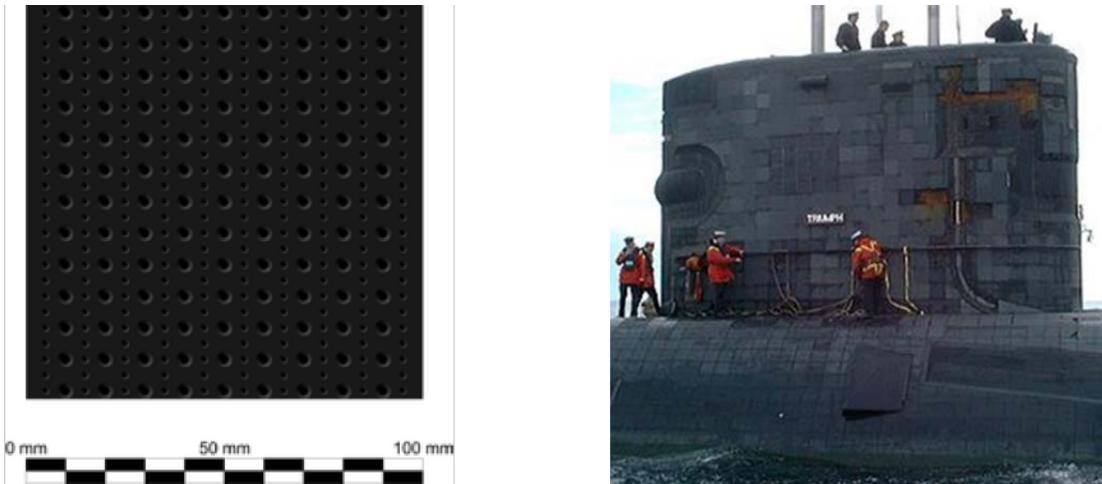


Figure 61. Alberich Tile (left), Anechoic tile on hull of HMS Triumph From [115]

Although the anechoic tiles are capable of reducing the detectability of the hull, and the transmission of machinery noise, they add complication to the maintenance effort. The tiles are glued onto the hull using special adhesive, binding rubber and metal. The process can take a very long time to complete, and the ship must be out of the water the entire time. Any tile replacement will similarly require the ship to be in dry dock.

Under the harsh marine environment, the adhesive will degrade over time and some of the tiles will loosen and fall off. Improvement had been made on the adhesive such that the tiles stay on much longer, but regular inspection is still required to achieve the optimum working state. Any loose tile will cause turbulence and drag in the water, reducing the effectiveness and causing the ship to use more energy to move due to the

increased drag on the hull. Royal Canadian Navy's ship, HMCS Montréal (FFH 336), has 12,500 synthetic rubber anechoic tiles on the exterior of the underwater hull in the vicinity of the machinery space to reduce the radiated noise [116].

3. Infra-Red

All bodies with temperature above the absolute zero (> 0 degree Kelvin) will emit thermal radiation. The amount of radiation that is emitted is dependent on the temperature and the emissivity of the body [124]. A hotter body emits more radiation than a cooler body, and a rough-surface emits more radiation than a smooth surface [124]. The electromagnetic radiation can also be reflected off a surface. For example, the Sun's radiation reflecting off the ship's superstructure. The general rule is that the solar radiation reflection is lesser in the LWIR spectrum than in the MWIR spectrum [124].

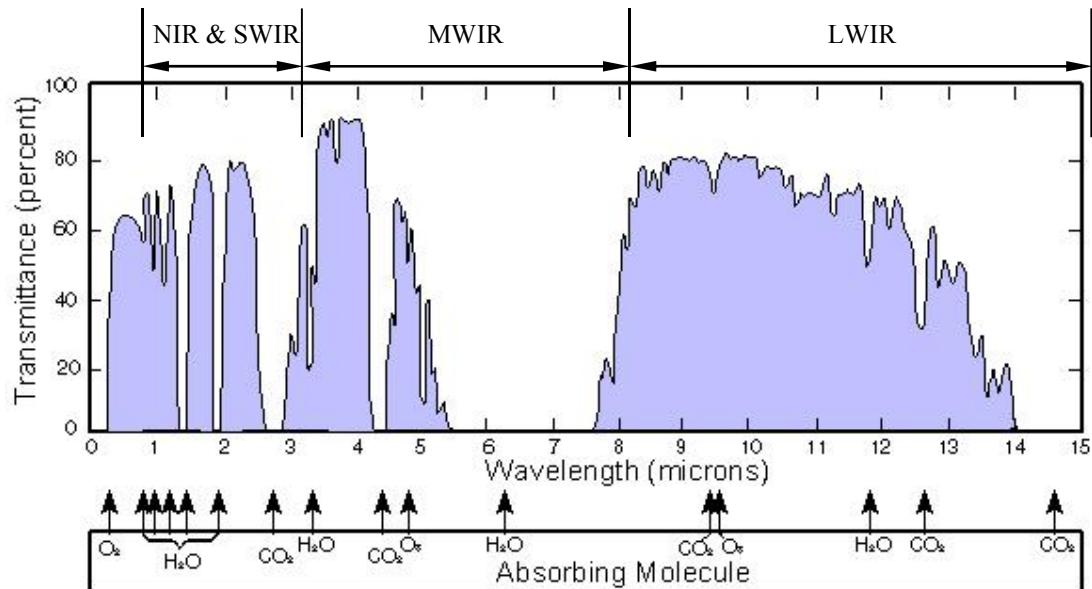


Figure 62. Infrared Transmission through Atmospheric After [126]

The infrared wavelength is between $0.75\mu\text{m}$ and $1,000\mu\text{m}$. The Near Infrared (NIR), from $0.7\mu\text{m}$ to $1.4\mu\text{m}$ [128], and the Shortwave Infrared (SWIR), $1.4\mu\text{m}$ to $3\mu\text{m}$ [128], are used in short range optics, for example the night vision goggles' image intensifiers works within this ranges. There are two primary transmission windows through the atmosphere for long distance imaging, the Midwave Infrared (MWIR) and

the Longwave Infrared (LWIR). MWIR wavelength band is between $3\mu\text{m}$ to $8\mu\text{m}$, and LWIR band is between $8\mu\text{m}$ to $15\mu\text{m}$ [128]. For military applications, the atmospheric windows for NIR is between $0.7\mu\text{m}$ to $1.1\mu\text{m}$, SWIR is between $1.1\mu\text{m}$ to $2.5\mu\text{m}$, MWIR is between $3\mu\text{m}$ to $5\mu\text{m}$ and LWIR is between $8\mu\text{m}$ to $14\mu\text{m}$ [125]. The rest of the wavelengths are effectively absorbed by the different gases, and water molecules in the atmosphere, see Figure 62, and thus are not sufficient for the IR sensors to pick up.

The spectral emittance of a body can be calculated using the Planck's Radiation Law,

$$\text{Spectral Emittance, } M_e(\lambda, T) = \frac{\varepsilon(\lambda, T) 2\pi h c^2}{\lambda^5 [e^{hc/\lambda kT} - 1]} \frac{\text{watts/m}^2}{\text{m}}$$

Where:

- ε = Emissivity of body ($\varepsilon = 1$ represents a perfect blackbody)
- h = Planck's constant (6.626×10^{-34} J-s)
- c = Velocity of light in free space (2.998×10^8 m/s)
- λ = Wavelength (m)
- k = Boltzmann constant (1.381×10^{-23} J/K)
- T = Temperature (K)

The wavelength can be estimated using Wein's Displacement Law,

$$\text{Wavelength, } \lambda = \frac{2898}{T} \mu\text{m}$$

And the power emitted per unit area can be obtained by

$$M_e(T) = \varepsilon \sigma_e T^4 \text{ watt/cm}^2$$

Where:

- σ_e = Stefan-Boltzmann constant (5.67×10^{-12} watt/cm 2 K 4)

Figure 63 shows the Black-body Spectrum for Temperature between 300 K and 10000 K.

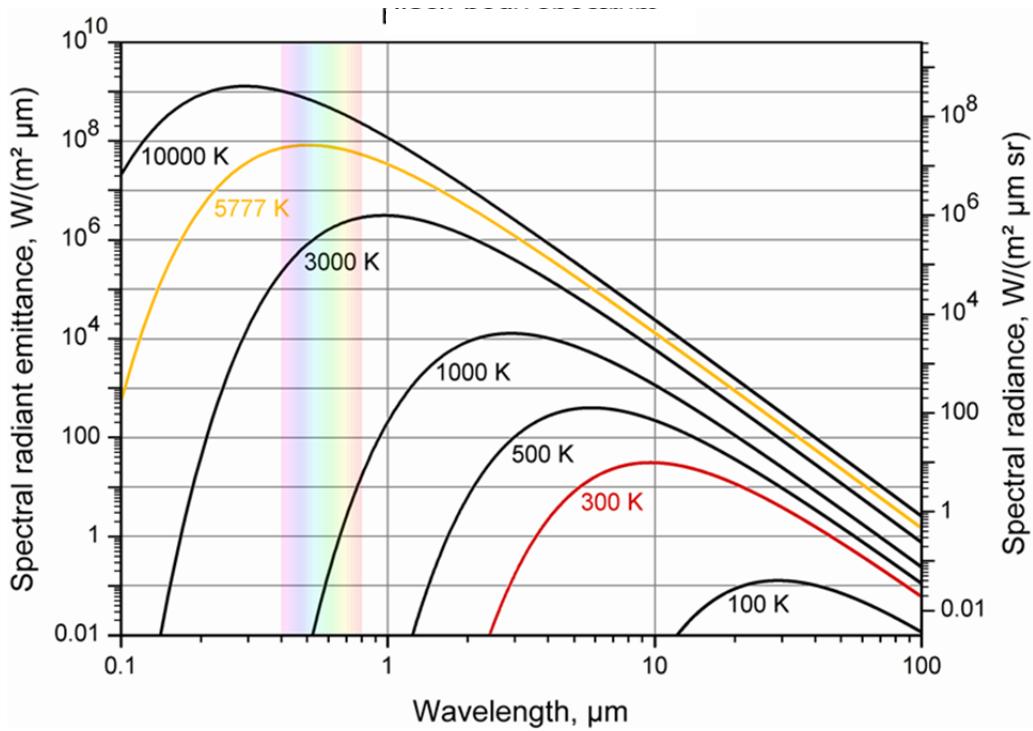


Figure 63. Black-body Spectrum for Temperature between 300 K and 10000 K From [127]

The heat signature of a ship comes mainly from the waste heat of the engines and other equipment through the exhaust and ventilation, and the solar, sky radiance, and sea radiance absorption and reflection by the ship's surfaces [130]. These heat signatures can be picked up using an infra-red (IR) receiver. As the IR sensor will be receiving the electromagnetic energy from both the ship and the background, the concept of IR management is not about completely eliminating the radiation emissions, but by reducing the IR emission contrast between the ship and the surrounding. The contrast can be reduced by reducing the temperature differences between the ship and her background.

This can be done by cooling the exhaust system (Figure 64), a layer of cool ambient air is used to suppress the visible metal, resulting in metal temperatures of approximately 20-30°C above ambient [130]. This is considered to be a sufficient level of suppression to protect against today's threats [130]. All Compartments should be ventilated to keep the temperatures at below 50°C [130]. Thermal insulation should be

applied to all external bulkheads to maintain a temperature of $\pm 5^{\circ}\text{C}$ from the surrounding [130]. As little as 25 mm of glass wool insulation can reduce outer skin temperatures to the acceptable level [130].

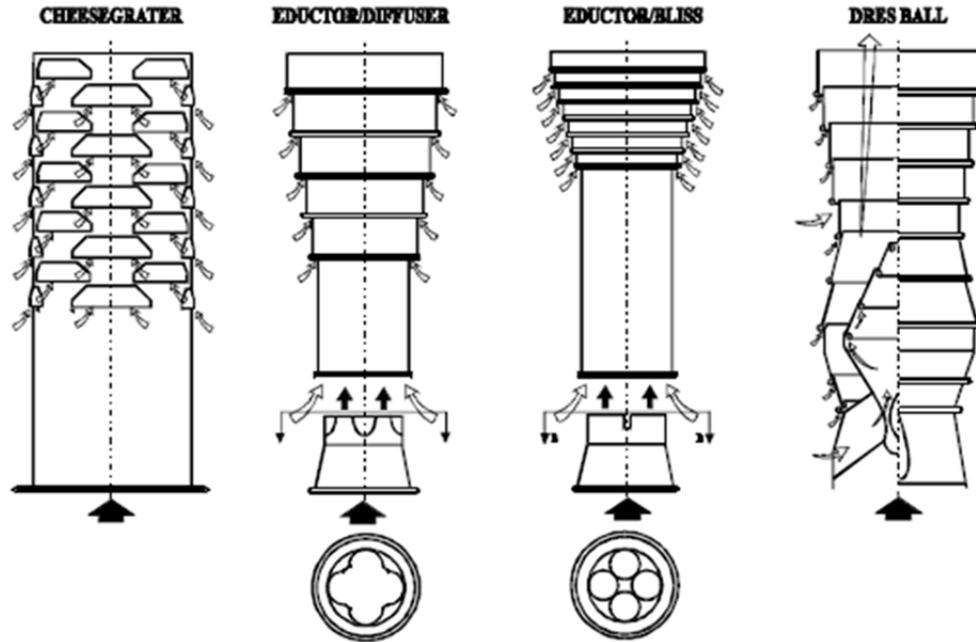


Figure 64. Engine Exhaust IRSS Devices From [130]

The solar radiation problem can be managed by using special paint and material with low absorbtivity or thermal emissivity to reduce solar absorption or reflectivity of the exposed surfaces, a wash-down system to cool the surfaces of the ship, and a mist system to blanket the ship in a thick cloud of mist, hiding the ship from the view of IR seekers [130].

4. Magnetism

The magnetic field of a ship comes from the magnetic components of the ship. With propagation loss in seawater, the frequencies of interest are the ultra-low frequency (ULF), from ~ 0 to 3 Hz, and the extremely low frequency (ELF), from 3Hz to 3 kHz [131]. These frequencies are usually used in detection, location of a passing ship.

Magnetic influence mines and torpedoes could also use the magnetic anomaly caused by the passing ship to detonate and attack the ship. There are four primary magnetic field sources from a ship.

- The main magnetic source of a ship is the ferromagnetic signature. As ships are built under the influence of the Earth's magnetic field [133], the ferrous materials used in the construction are induced with magnetism by the Earth's natural magnetic field. The magnetism is acquired when the metals are being shaped and welded (stress and temperature) under the Earth's magnetic field [7, 131]. When the induced magnetic field strength reaches point 3 in Figure 64, even if the field is removed, the metal will retain some magnetism [7, 131]. This is the permanent magnetism of the ship. The ship's magnetism can be magnetized in three orthogonal directions, producing three magnetic signature vectors called the vertical component (positive down), longitudinal component (positive toward the bow), and athwartship component (positive toward the starboard side) [131].

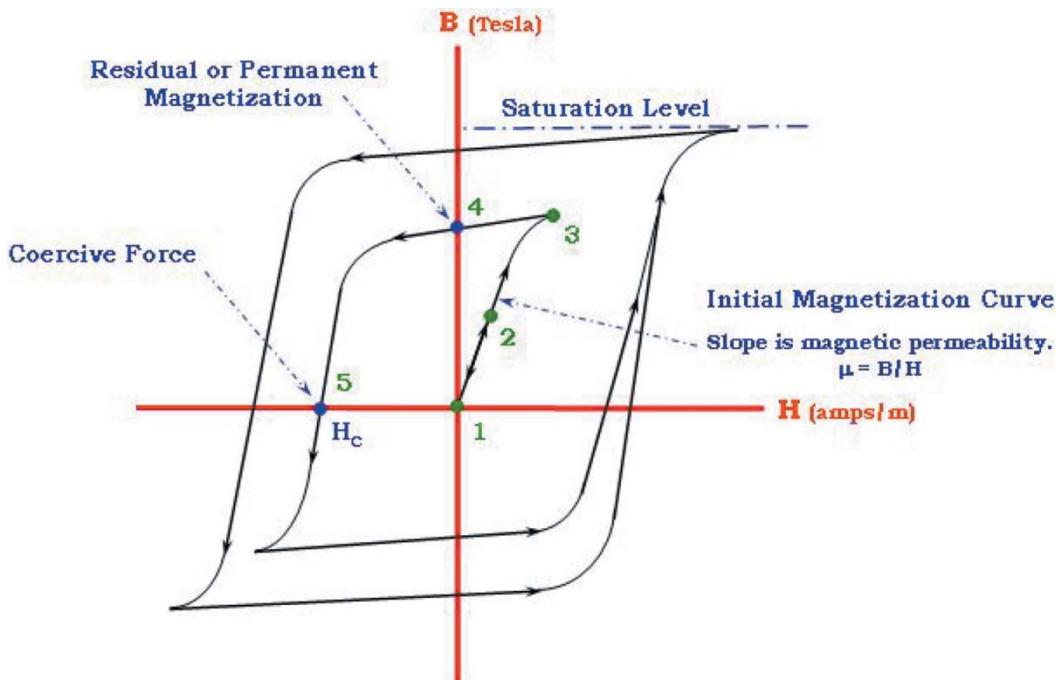


Figure 65. Hysteresis Curve for Ferromagnetic Material From [131]

- Magnetic fields are also induced in the ship's electrically conducting materials (magnetic and non-magnetic) when they pass through the Earth's magnetic fields during the ship's course of travel [131].
- The electric current produced by the ship's hull or cathodic protection system and the seawater under the natural electrochemical corrosion processes [131]. This is a source of the static and alternating magnetic field signatures of a ship [131].
- The currents flowing through the electric motors, generators, distribution cables, switch gear, breakers, and other active circuits onboard the ship can create magnetic fields [131]. This is called the stray fields.

Similar to the others signature reduction techniques, the magnetic field of a ship can be reduced by passive and active means. The passive reduction could be achieved by using less ferrous materials or eliminating them altogether. For example, minesweeping vessels usually have hulls made of fiberglass or wood to reduce their magnetic signatures. However, reducing the amount of ferrous materials or using non-magnetic materials will have other effects, e.g. reduce strength and rigidity of hull and structures, and hence increased vulnerability. Recently, there is a move to using aluminum in ship constructing, but there have been instances of fatigue fractures in aluminum structures and aluminum loses structural strength at a lower temperature than steel. For reducing the magnetism through material, there is a need to find the correct material to meet the operational needs of the ship.

Another passive reduction of the ship's magnetism is through deperming or degaussing [135]. This is the procedure where the permanent magnetism of the ship can be reduced and removed [135]. The procedure involves wrapping heavy grade cables around the hull and superstructure of the ship, high electrical currents (as high as 4000 ampere) are then passed through the cables [135]. Over time, as the ship travels through Earth's magnetic field, the deperming will degrade and must be redone again to maintain the desired effect [135].

The active reduction technique is the use of active degaussing system on the ship. A series of coils of electrical cables are placed throughout the ship and a DC current is

passed through them, creating a field equal and opposite to the ship's magnetic field, making the ship magnetically invisible [7, 133]. As the magnetic signature of the ship caused by the Earth's magnetic field changes with latitude and heading requires, an automated control system would be required to sense the Earth's magnetic field and compensates for the heading, pitch, roll and geographic location of the ship [7, 133].

5. Optical

The visual sighting of a ship can be from sea level or from the air. From sea level, the silhouette of the ship against the horizon can be easily seen, especially when there is a great contrast in shades and colors. Electro-optics systems will also increase the detectability of the contrast. By keeping the height of the ship to the minimum required and having some form of camouflage paint scheme to break the solid shade and color, would reduce the detectability.

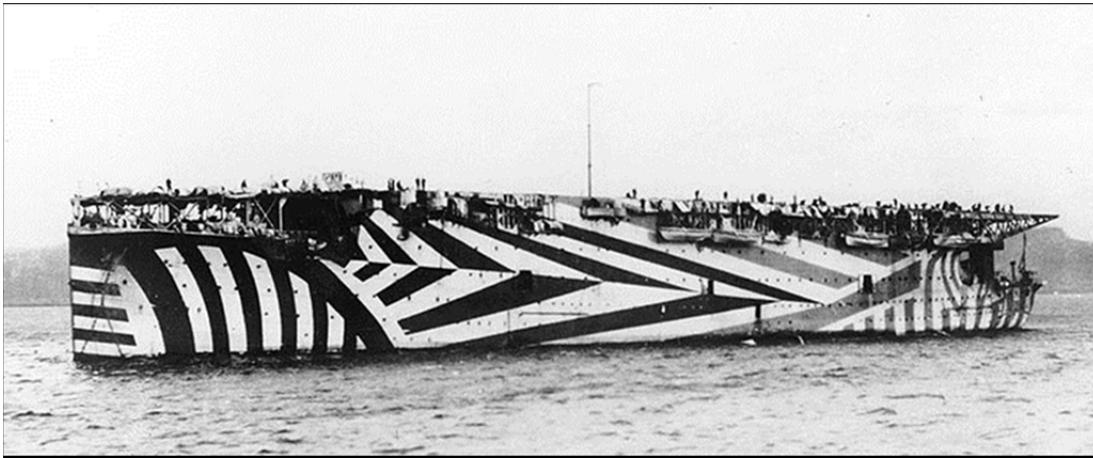


Figure 66. HMS Argus with a coat of Dazzle Camouflage From [136]

During World War I, Norman Wilkinson, a British artist and naval officer came out with a new camouflage scheme called "Dazzle" (Figure 66), also known as Razzle Dazzle in the United States) [137]. Instead of trying to conceal the ship, the camouflage scheme was used to mislead the attacker on the exact course of the vessel to be attacked, making it more difficult for the attacker to determine the ship's course. The colors mostly used were black, white, blue and green and sloping lines, curves and stripes give the best distortion [137]. With the advancement in sensor technology, this no longer works.

However, many modern warships, like the Swedish Navy's Visby-class corvettes and the Chinese Houbei class missile boat (Figure 67), still use paint camouflage. The camouflage scheme can still cause disruption to the human vision, especially to shore batteries using optical rangefinders [138].



Figure 67. Chinese Houbei Class Missile Boat From [139]

Visual sighting of the ship can also be done from the air. The most visible part of the ship from the air is not the ship itself, but the long wake of disturbed water left behind the ship when it cruises through the water. By designing hull forms that creates shorter and less wake effect, coupled with camouflage paint scheme that matches the sea surface clutters, visual sighting probability would be reduced.

B. DETECTION/THREAT WARNING

With advanced passive and active sensor systems, the ship would be able to gather information about her surroundings. These information would provide her with intelligence and advance warning about enemy movements and actions. If an enemy should start searching or launch an attack, the ship would be in a better position to avoid and evade such actions. With early warning on incoming missiles or torpedoes,

appropriate actions can be taken. As it takes time for the decision making and evasive actions to take place, every second gained in detection would increase the possibility of surviving the attack.

For example, a Mach 2 ASM is detected 3 km away would reach the ship in approximately 4.4 seconds. This means that the ship has only 4 seconds to decide what the next course of action is and to implement it. If the missile is detected earlier, at 5 km, the ship has about 7 seconds of reaction time, giving more time for decision making and for the defensive systems to engage the missile.

1. Radar Warning Receiver

By having a radar warning system, the receivers of the system would be listening to any radio wave propagated by the attacker. The distance that attacker can be picked up is about twice the distance that the attacker can “see” with its radar. The time of picking up the attacker would also be earlier by almost twice that of the attacker acquiring the ship, as the radio wave travel a distance to the ship and is pick up, but it will need to travel the same distance back for the attacker to receiver it. This gives the ship an early warning to the threat and time to response. The direction of the incoming threat can also be determined.

2. Laser Warning System

A laser warning system consists of many laser detectors scattered throughout the ship to provide a 360 degree of detection coverage. When the ship is being lased, one or more of the detectors would detect the laser and gives a warning to the ship. The direction on the laser could also be determined by interpolating the detectors’ position.



Figure 68. SAAB's Naval Laser Warning System From [140]

3. Sonar System

As with the ship own acoustic noise, by employing a sonar system, the ship can pick up acoustic noise from the surrounding. The passive mode of the sonar system should be used to prevent the ship's location from being discovered. Any incoming threats could be picked up by the sonar system and possibly determine. For example, the flooding of a torpedo launcher in preparation for launch would create some acoustic noise, or the propeller cavitation of another ship, submarine or torpedo.

4. Infra-Red Sensor

The Infra-red sensors could be used to scan the vicinity of the ship; any hot spot detected could be a muzzle flash, or missile launch. The ship could be warned of such activities. The IR sensor can also be used to detect air and surface targets in low light conditions.

5. Electro-Optics

Electro-optics are typically low-light cameras with high magnification capabilities. They are usually used for target identification and confirmation. They are also used for close range search and target tracking. The video feed can also be used for fire control for gun engagements.

C. THREAT SUPPRESSION

When faced with an incoming threat, there are different means to suppress the threat. One of the means is to destroy the propagator or the launching platform (hardkill) before it attacks or impacts the ship; the other method is to deceive or distract it (softkill), so that it does not target or impact the ship.

1. Hardkill



Figure 69. Aster 15 firing From [141]



Figure 70. Phalanx CIWS From [142]

The common surface threat to ship comes mainly in projectile form, e.g. missiles and gun projectiles. These can be shot down and destroyed by onboard defense system. The defensive systems for a ship should be layered, with different system for different range of engagement. For example, an anti-missile missile (AMM) system is used for medium to long range defenses. A close-in weapon system (CIWS) can be used to cover the short to medium ranges, so that if the threat were detected at a distance too close for the AMM to be effective, another defense is available.

Shooting down incoming projectile is not the only form of defense. When the enemy had been identified, the first to strike would most likely win the day. Having a long range, high speed, anti-ship missile or torpedo would mean that the ship can destroy a hostile vessel at a stand-off distance, without putting itself in range of being attacked. An AMM is usually also an anti-air missile; this would mean that the ship can take down and air target before the aircraft can launch its attack. The CIWS can also be used to target small, fast boats that had gone below the minimum engagement distance of the other weapons.



Figure 71. Experimental Naval Laser CIWS From [143]

Under development is the laser CIWS. With a laser system, high speed threats (e.g. supersonic or hypersonic missiles) could be countered more effectively.

2. Softkill

The second method of suppression is by deceiving the sensors of the threat. This can be done by having decoy systems and electronic jammers. Currently, torpedo threats cannot be destroyed (although the Russian rocket-propelled torpedo, Shkval, is said to be able to). The only way is to try and deceive the torpedoes by launching decoys that mimic the ship's acoustic signature and then out running them. Therefore the ship's speed and maneuverability is also important.



Figure 72. WASS C310 Anti-torpedo Countermeasure System From [144]



Figure 73. Sagem NGDS Decoy Launcher From [145]

For surface decoys, there are chaffs, flares and smoke munitions. Chaffs works by releasing a cloud of radar reflective material, thereby interfering with radio wave reflection and presenting a false target. Flares create a wall of glowing hot material, masking the ship's IR signature and confusing IR sensors. Smoke would block out the ship from view, hence preventing target tracking and locking of the ship with the optical and laser targeting systems

Active radar jamming is also available. The system works by transmitting a strong radio wave, increasing the noise level to the attacker's radar, hence creating false feedback and signals to the radar receiver.

D. INTEGRATED FORCE NETWORK

A ship's engagement range is only as good as her sensors and weapons ranges. There is a limit to how far that range can be, limited by physics and the capability of the sensor and weapon systems. At times, the weapon range is farther than the detection capability of the sensor. In order to extend the range of engagement, external sensor information could be used. These information could come from other friendly forces in the area, or the ship could extend her sensor range by using unmanned vehicles.

Using information from other sources, e.g. own force and other coalition ships' tactical pictures, or having unmanned vehicles scouting ahead and around the ship would

require standardization in protocols and data specifications. Secured, high-speed and wide data bandwidth would be required for data transfer and communications. High power computation and algorithms would be required to fuse and manage the massive inflow of information. For all these to work, a strong and robust Command, Control, Communication, Computer and Intelligence (C4I) system would be required. Good operator training would be required to operate the various communications and combat management systems. The command staffs must also be trained in the situation awareness and tactics to maximize the effectiveness of such network. The network design must be so that information displayed must not cause “data overload” to the operators, and commanders.

The US Cooperative Engagement Capability (CEC) program [146] is one of such network. CEC enables an integrated naval anti-air warfare to detect, track and engage all air threats in the area of operation. The CEC system consists of raw sensor data distribution system, the antenna and the cooperative engagement SDP-S processor. [147] It works by bringing together; radar, sensor and tracking data from a number of widely separated platforms together in one big picture [147] (Figure 74), enabling multiple ships, aircraft, and land-based air-defense systems to develop a consistent, precise, and reliable air-track picture [146].

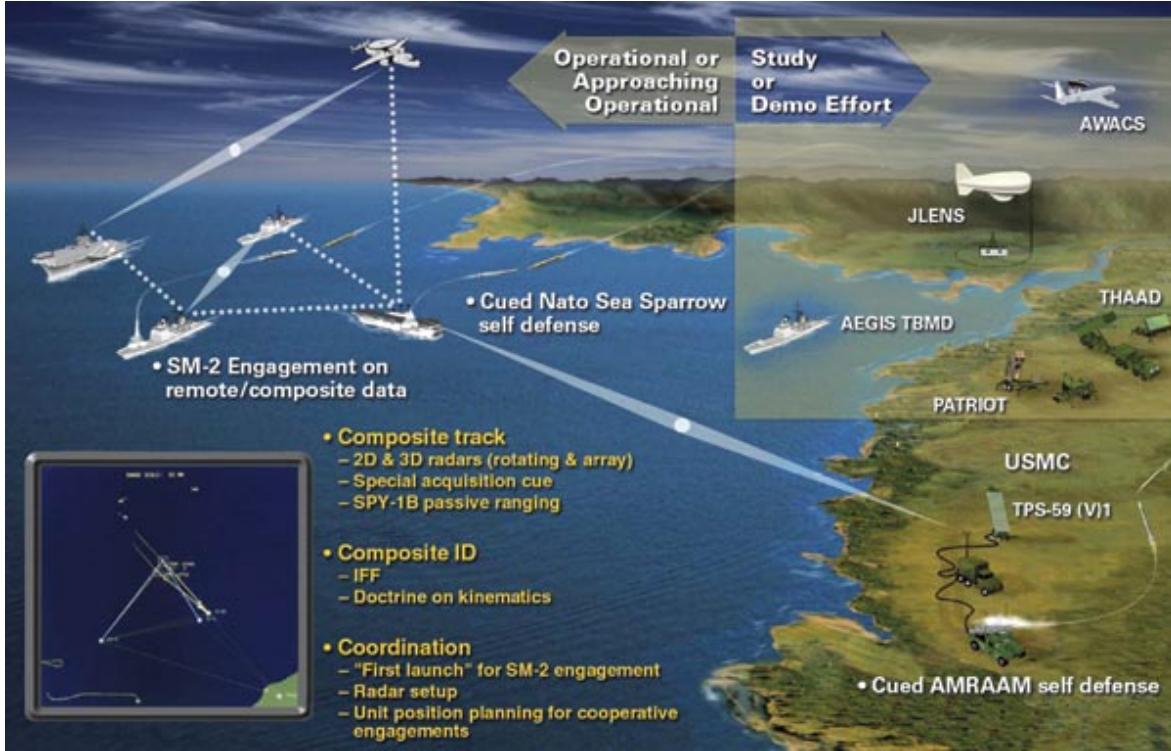


Figure 74. Cooperative Engagement Capability (CEC) Concept From [147]

The CEC allows the combat system threat-engagement decisions to be coordinated among battle group units in real time [146]. And the CEC will be able to distribute fire-control-quality targeting information to the units in the force so that any ship or aircraft will be able to engage the threat aircraft and missiles, even if that unit does not have targeting data on its own sensors locally [146]. All these capabilities will allow Navy units to engage difficult targets, e.g. low-flying, supersonic cruise missiles, in sensor and communications jamming, and bad weather conditions [146]. All these would mean that a unit in the battle group can destroy any threats, even if the threats was not targeting at it, thereby creating a defensive shield for all the units in the group. The concept could be further improved to include surface and underwater threats and targets, giving a full spectrum engagement picture, thus increasing the survivability of not just one ship, but the whole mission group.

On a smaller scale, the Republic of Singapore Navy's Integrated Knowledge-Based Command and Control (IKC2) network (Figure 75) is based on unmanned vehicles [148]. By using a variety of Unmanned Aerial Vehicles (UAV), Unmanned Surface

Vessels (USV), and Unmanned Underwater Vehicles (UUV), the range of detection and engagement can be increased for a smaller task group or a single ship. UAVs launched from the ship could provide maritime air surveillance, extending the ship's visual and radar coverage, overcoming the physical limitation (horizon limit) of similar surface sensor systems.

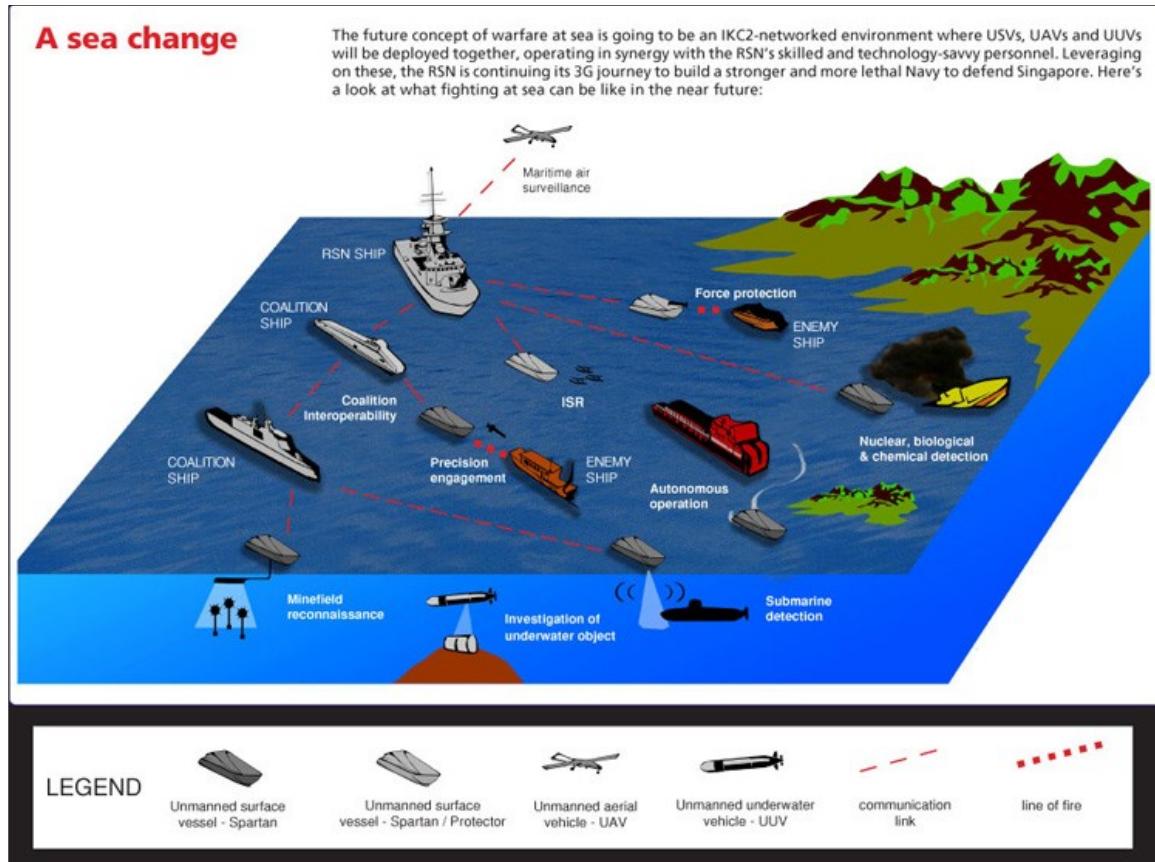


Figure 75. IKC2 Network Concept From [148]

The UAVs and USVs could also be configured to perform Intelligence, Surveillance and Reconnaissance (ISR) missions [148]. UUVs could perform underwater ISR, for example, mapping a safe route through a mine field. Using UAVs as the uplink to the mother ship, the USVs could be deployed beyond line-of-sight communication range, providing information in advance. And with autonomous operating algorithms, the USVs could navigate in shallow waterways where the mother ship cannot maneuver in. By having 'plug-and-play' mission modules, the UAVs, USVs and UUVs can be

deployed for Anti-Submarine Warfare (ASW), Anti-Surface Warfare (ASuW) and Mine Warfare (MIW) [148], without the mother ship coming into close contact with the targets.

All these flexibilities and combination use of unmanned vehicles enable greater detection range, advance intelligence gathering and increased engagement range. All these capabilities will greatly enhance the ship's survivability, reducing susceptibility through early threat detection, threat suppression, improved situation awareness, and increase "stand-off" range.

With information coming in from that many unmanned vehicles, there comes the risk of data overloading on the operators and the commanders. The information display for the above systems must be carefully design to show the only the critical data at the first layer, and secondary data can be toggled through tabs, to reduce overwhelming information. Appropriate training must also be given to the operators and commanders to optimize the effectiveness of the systems. Finally, tactics and doctrines must be thought through for autonomous vehicles weapon engagement and also to allow the commanders to make response quickly under the heat of combat.

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V. EFFECTIVENESS ANALYSIS

A. ENGAGEMENT SCENARIO

Mission: Patrolling/traversing narrow waterways and coastal waters

Threats: Missile boats with radar-guided ASM and shore-based naval radar and IR systems

The ship, a frigate-size vessel, is to perform a coastal patrol on a commercially busy waterway. The possible threats are from enemy missile boats and shore-based naval radar and IR systems providing additional detection capability. A comparison between a non-survivability enhanced (ship A) and a survivability enhanced ship (ship B) is analyzed. Table 16 shows the differences between an enhanced and a non-enhanced design.

Table 16. Comparison between an Enhanced and Non-Enhanced Design

Non-Survivability Enhanced Ship (A)				Survivability Enhanced Ship (B)			
P_A	67%	P^c_A	33%	P_A	15%	P^c_A	85%
$P_{D A}$	85%	$P^c_{D A}$	15%	$P_{D A}$	50%	$P^c_{D A}$	50%
$P_{T D}$	95%	$P^c_{T D}$	5%	$P_{T D}$	70%	$P^c_{T D}$	30%
$P_{L T}$	95%	$P^c_{L T}$	5%	$P_{L T}$	90%	$P^c_{L T}$	10%
$P_{H L}$	95%	$P^c_{H L}$	5%	$P_{H L}$	10%	$P^c_{H L}$	90%
$P_{K H}$	20%	$P^c_{K H}$	80%	$P_{K H}$	10%	$P^c_{K H}$	90%
P_K	9.7655%	P_S	90.2345%	P_K	0.0472%	P_S	99.9528%
P_S^{20}	12.8071%			P_S^{20}	99.0602%		

All most modern day warships carry some form of radar, fire control, and weapon system. The probability that Ship A can detect and destroy a missile boat before it can become active is about 33%, the probability of an active threat, P_A , is about 67%. Ship B with the use of enhanced sensors, like over-the-horizon radar, FLIR and advanced optics would be able to detect and classified the missile boat earlier (threat warning). The use of

unmanned vehicles would also increase the probability of early detection. With the use of long range ASM and armed unmanned vehicles, the missile boat can be taken out before it becomes active (threat suppression). Therefore the probability of an active, P_A , threat drops to about 15%.

Like most warships, Ship A would be painted with some form of paint scheme to reduce visual signature. But a missile boat usually have a radar system, therefore the probability of detection, $P_{D|A}$, is about 85%. For Ship B, using shaping and RAM, her RCS signature would be reduced significantly (signature reduction), making her look like another small, harmless vessel in the busy waterway. By managing the IR signature, Ship B also reduces the probability of detect from any FLIR. By reducing her signatures, Ship B also reduces the probability of detection from shore-based sensors, allowing her to operate closer to the coastline. Hence, the probability of detection, $P_{D|A}$, for Ship B is reduced to 50%.

Once Ship A has been detected, tracking her would be quite an ease with active radar, the probability of tracking, would be about 95%. For Ship B, the radar warning system (threat warning) would alert her of the situation. Using her ECM (noise jamming) and chaffs (expendables), Ship B could mask herself from the missile boat, reducing the probability of tracking, $P_{T|D}$, to 70%. For both ships, once they are tracked, the possibility of a ASM being launched at them is high, but due to the advance threat warning, Ship B could also have launched an attack at the missile boat, killing it first. Hence the probability of a missile launched, $P_{L|T}$, at Ship A is 95%, and Ship B is 90%.

With the ASM being radar-guided, the probability of hit, $P_{H|L}$, on Ship A is about 95%. For Ship B with defensive systems, like the long range anti-missile missiles, close-in weapon system (hardkill), and decoys and ECM (softkill), the ASM could be destroyed or confused, lowering the chance that it will hit the ship. These defensive systems will reduce the probability of hit for Ship B to about 10%.

When the ASM hits the ships, Ship A, without any survivability enhancements, would most probably be more vulnerable to the damage mechanisms, and easier to lose her mission critical components. Ship B, with redundancies in her systems, better passive

and active damage controls, critical components shielding, and structure and hull protection, would fare better after being hit. Hence the probability of kill, $P_{K|H}$, for Ship A is 20% and Ship B is 10%.

From the analysis in Table 16, the survivability of Ship A is ~90% after one engagement, which seems quite good. But if the ship was to encounter 20 engagements, her survivability dropped to just 12.8%. This means that the Ship A has only about a 1 in 8 chance of surviving 20 engagements. With Survivability enhancement, Ship B has a survivability of ~99.95% for a single engagement. With 20 engagements, Ship B still has ~99% survivability. This shows that with survivability enhancements, a ship has a higher chance of survival, and can survive more engagements.

B. COST EFFECTIVENESS

Survivability enhancements should be part of the initial design requirements of any new build. Although the upfront cost of having the additional requirements might increase the initial capital cost, implementing the enhancements later in the design or lifecycle of the ship would only incur more cost (see Figure 75). Many of the survivability enhancement systems can have dual functionality, like the defensive and offensive uses of an AMM or CIWS. When integrated in the operation needs of the initial design, the additional cost could be minimized.

If survivability concept is to be implemented later in the design phase, major changes might be needed, for example, the shaping of the hull to reduce RCS, or the additional placement of decoy launchers. The size, space and weight allocation might not be sufficient, thus redesign would be needed, and this would have both time and monetary impact on the project. Similarly, if the ship had been built, and survivability enhancements are to be part of the upgrades later on in the lifecycle, more cost would be incurred, as the ship would need major rework and reconstruction to integrate the survivability enhancement systems onto the ship. This means that the ship would be out of service for a longer period, the operation of the whole navy might be affected.

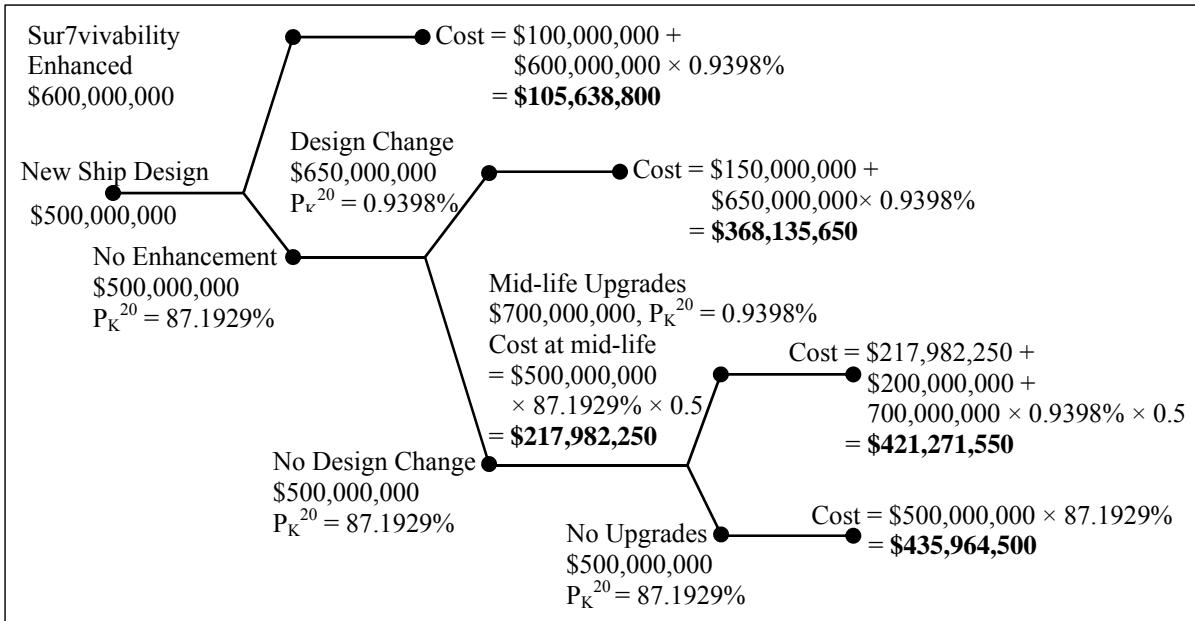


Figure 76. Cost Analysis

Furthermore, if the ship is killed in combat, the cost is the loss of the entire ship. With the possibility of kill from Section A, the possible cost of loss can be established (see Figure 75). The cost of 100% of losing a ship is the cost it takes to build it. With higher possibility of survival, the cost would be lowered. What is shown in Figure 75 is just the monetary cost of losing a ship, the cost of the lives of the crew, training, experience and operation importance cannot be place in monetary terms. Hence if survivability is enhanced, these costs will be reduced.

VI. CONCLUSION

Survivability is important; it allows a greater chance of mission success and reduces the loss of lives. It had long been recognized that in order to improve the chance of surviving any engagement, the ship must be able to see and reach further, and faster, react and maneuver at the quickest of time, and it must be sufficiently protected.

Survivability should be taken as an integrated part of the design process; it should be given as a requirement, like any other combat systems early in the design stages. Upgrading or retrofitting a ship to add in survivability features after construction often results in higher cost, both in term of monetary and of time. Furthermore, space and weight constraints would make such modifications even more difficult. Many survivability enhancement features usually have functions other than just to improve survivability. For example, a defensive anti-missile missile system can also be used offensively against air targets, or a radar system would provide sensor data for both offensive and defensive uses.

Survivability is not about implementing a single system to reduce killability. A total survivability concept is required, where we have to look at all the improvements that can be made to reduce susceptibility. For example, a reduction in signatures would present a smaller and less detectable target. And having better sensors lead to better situation awareness, coupled with multi-layered defense and countermeasures would allow a better management against anti-ship missiles. By having long range sensors and weapons, the ship can detect earlier and attack without getting into weapon range of the enemy.

This thesis covers the signature reduction techniques and the use of integrated networks and tactics with both manned and unmanned platforms. The effectiveness of using decoys and defensive weapons were not studied in details due to the classification of such systems. The thesis also did not cover in details the vulnerability reduction techniques. Further research on the effectiveness of advanced threat warning, threat

suppression could be done as a classified work due to the sensitive nature of the information. The vulnerability reduction techniques should also be further explored to give a full rounded view on the survivability concept.

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